

1st Film --- The Flintworker

2min. 1. Introduction: For 2 million years man's ^{nearly} ~~efforts~~ ^{uninterrupted} efforts to work stone by flaking ^{with sharp cutting edges} glassy rocks have resulted in tools, such as simple flakes with sharp blades, ~~cutting edges~~ scrapers, knives, choppers and points. ~~The most common~~ Raw materials, such as flint and obsidian, were ~~sometimes~~ ^{obtained} freshly by ~~quarried from exposed outcrops~~ ^{ing, surfaced, collecting} and sometimes recovered from ancient streambeds. The earliest ^{made by a} stone tools were relatively simple, ~~of pre-~~ ^{techniques} ~~historic man~~ learned to break glassy rocks by striking a blow against the ^{of force} a right kind of surface or platform. When ^{the force was applied} a blow was struck a cone took ~~shape~~ ^{formed} inside the ~~rock~~ ^{stone}. Early in human history ~~men~~ ^{man} took advantage of the principle ~~stones~~ ^{stone} as a means of forming stone into tools.

35 sec

+ 35 sec - Dovi

10sec. 3a. A glassy river cobbles ^{is pock-marked by} ~~is~~ ^{are cratered} ~~cones~~ ^{which tell us that} ~~here is a rock that can be flaked.~~ ^{workable material.}

43sec. 3b. A river reduces a rock by ^{with its} ~~battering~~ ^{power to hammer} as the rock rolls and bounces ^{action of the} along the stream bed.

+ 15 sec a narration

70sec. 3c. Overlapping cones form as a result of the battering so that bits and pieces fall away, reducing the surface ^{to a level that determines that a true} ~~can be determined~~ ^{can be determined for work}

DOW

27sec. 4. Groved maul: Direct percussion ~~can~~ produces intersecting cones which dislodge bits and pieces of material to make a groved maul. This simple technique was widely used by prehistoric man.

52sec. 5. American Falls:

45 sec

FOR 30

45 sec FLAKING BEGINS on a cobbles

Ideal split cone --- ^{radiating from the point of impact} a prehistoric core shows a split cone, compression rings, and other marks of man's work. ^{split cone showing}

ANIMATION

5a-k: When a flintworker strikes a blow a cone or bulb of force is formed and then carried away as the flake, leaving a negative ³ scar on the surface of the core or nucleus. The blow which forms the cone sends shock waves through the ^{stone} glassy rock which behaves as an elastic material. The result is that compression rings or ripple marks form and fissures radiate

Vitreous ^{material} stone has elastic qualities, so when ^{force is applied} a blow is delivered ~~it forms~~ ^{is formed} a cone or series of shock waves through the material ~~to form a cone~~

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~~from the point of impact~~

on the underside of the flake and on the core from the point of impact on the platform.

6sec. 6a. Near Peking, China, tools were made from large cortex flakes:

6sec. 6b. A replica can be made by striking a blow in from the margin of the platform.

38sec. 6c. The large flake can be ^{DON CRABTREE'S STATEMENT} blunted and backed by percussion flaking on

both faces along one edge. Short flakes are removed at a steep angle resulting in a broad blunt -- or beaked -- edge with the result that a broad blunt edge -- or back is produced.

13sec. 7. Glass Butes: ^{the} This cone was formed in ^{an} anvil ^{stone} set in the ground when ~~when~~ some early man broke a rock against it ^{from} at an obsidian quarry in eastern Oregon.

17sec. 8a. When an object strikes a ^{retrocurved} ~~glassy~~ rock and the blow is perpendicular to the surface, a truncated cone of percussion is formed inside the block.

6sec. 8b. The size of the cone is determined by the amount of force ^{applied} ~~used~~ and the ^{quality & texture of the stone receiving the impact.} ~~kind of glassy rock being struck.~~ In toolmaking, the amount of force ^{applied} ~~used~~ depends on the flintworker's ^{intent,} ~~purpose~~ and experience in selecting ^{and using} ~~using~~ a hammer.

1:28sec. 8c. Because the cone is contained inside the block it can only be examined by removing flakes from around the point of impact. This ~~free~~ ^{the} the cone of the core material for study. On ^{the} ~~the~~ other hand, if a blow is struck near ^{an} ~~an~~ edge ^{the} ~~the~~ cone will ^{but will be} ~~is~~ removed as part of a flake. ^{By using this cone principle} A core tool can be shaped in ^{this way and the flakes itself can also be made into tools.}

40 sec 6sec. 9. ^{Both} Pressure, ^{like} ~~like~~ percussion will compress glassy rocks, ^{emphasize the material's elasticity}

19sec. 10. Examination of fracture flake: This flake broke because it was compressed beyond the elastic limites of the material. ~~It was a common event in prehistoric tool making, and shows that every cone is different from every other cone.~~

the size & texture of the H, the velocity of the blow
the ~~un~~ ^{un} ~~der~~ ^{der} ~~stand~~ ^{stand} ~~ing~~ ^{ing} intent & proficiency

DON TO REWRITE

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13sec. 11a. BB's: Whole cones may be driven from glassy material by \perp perpendicular blow on a flat surface.

30sec. 11b. The cones are driven from the base of the glass plate because the applied force which ~~created them~~ exceeds the elastic limits of the glass. The ~~flat~~ apex of each cone is ~~flattened by the blow which forms it.~~

15sec. 13. This technique of producing whole cones was sometimes used to perforate stone.

18sec. 14a. Some prehistoric beads were made by ^{partly} drilling a ^{partial} hole ^{in the stone} and then by seating ^{the} a punch ^{is seated on the} in the hole and driving a whole cone from the opposite side of the bead, perforating it for use.

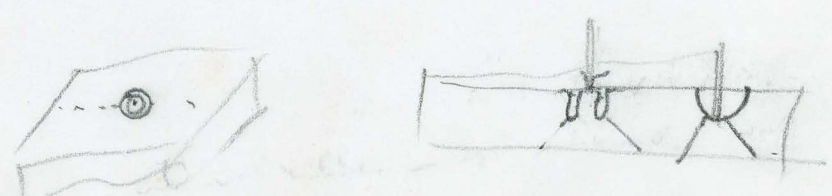
37sec. 14b. examination:

DONS HAIR BEAD
30 sec DON

32sec. 15. If a punch is seated above a right angle edge it is possible to make a cone with a rapidly expanding flake whose width is greater than its length. ^{so called} This ^{is} side-struck flake ^{is preferred to other curved flakes} is especially good for making pointed tools because ^{due} to its strength ^{created by} it has a long straight ridge and greater strength than a point produced by retouching other kinds of flakes. The indirect percussion technique leaves distinctive half cone scars on the core.

45sec. 15a. Striking a blow ^{on} at a punch is called indirect percussion. The key to rapid expansion is ^{when the punch is seated} in the perpendicular position of the punch and the amount of force ^{applied} used near a right angle edge. This technique is useful in ^{the removal of a flake} when flaking tabular material where ^{you get} it leaves a series of half cone scars along the edge.

18sec. 15b. The result is ^{material with a} and ^{edge} edge beveled on one face, ^{This edge can be used "axis"} offering platforms for further work ~~on an edge ready for use.~~



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6sec. 16a. Cones can be struck from alternate faces.

40sec. 16b. v Flakes taken from alternate faces leave projections which can be used as striking platforms for ^{further} thinning. In this ^{case} some part of each half cone scar serves as the platform for removing the next flake from the opposite face. This kind of flaking ^{produces} leaves the edge ^{on the median line of the core} midway between the two faces of the core.

18sec. 16c. A yielding support such as the flintworker's thigh ^{is yielding +} helps to reduce ^{the shock to the stone during removal of} the 90 degree edge of a tabular piece of siltstone without reducing the width of the core.

13sec. 17. In a ^{LARGE} tabular piece, the alternate flake scars leave a sinuous cutting edge, suitable for use as a saw, WITH MULTIPLE PLATFORMS.

10sec. 18. The funnel shows the angle at which force was applied to remove a flake.

30sec. 19b. A block of stone may be broken by ^{striking} ^{as it rests} throwing it down on an anvil provided the anvil is ^{adequate in weight & size} large enough. A cone forms and is sheared along a face where support ^{is} from the anvil ends.

30sec. 19a. An archaeological specimen shows a sheared cone and the flat face ^{DOU'S VOICE 20 sec} which results. Such faces ^{make excellent platforms for further work} so that cone shearing may have been an important technique in the handling of large river cobbles whose round surfaces can be difficult to ~~plane.~~

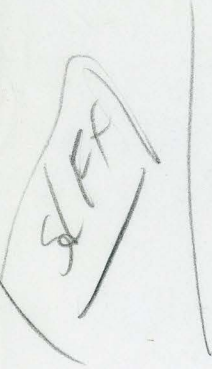
21sec. 19c. The effect may be replicated by direct percussion on a core supported by an anvil so that shear takes place on a plane between two opposing forces.

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1:30sec. 20. The flintworker may use ^{the cone principle to detach a flake} his knowledge of the cone, the flake it ~~of~~ ^{of} ~~predetermining size shape thickness from a specific part~~ ^{forms and the face of the core to predict where his flake will be} ~~of the cone face.~~ removed and what its size and shape will be. This control permitted prehistoric men to select ^{with accuracy where a fracture would occur} from a number of possibilities as they went ^{of the design of the tool demands,} along. This can be done because the flintworker knows now as in the ^{distorted the cone} past that the flake is a distorted cone. Part of the face of the cone is lined up with the face of the core so that it becomes the ^{side} dorsal face of the flake. A perfect cone ^{when} cannot form, because part of the force is deflected by the mass of the core. Knowing this the flintworker controls the shape and size of the flake by the way he prepares the core. ^{The Flintworker} As a result ~~to~~ ^{can} predict what will happen.

2 sec

1:15sec. 21a. Expert use of the cone is an old human talent. It can be seen



in the manufacture of the paleolithic cleaver found in archaeological sites in Europe, Africa and Western Asia. The cleaver is a handaxe with a transverse cutting edge rather than a point. ^{and extremely sharp} To ~~get that~~ ^{perfect the} cutting edge requires ^{skillful control} careful use of the cone in making and removing ^{to} a ~~tabular~~ ^{the right kind of} flake. That kind of flake is called a tranchet flake. As with most other flaked stone tools, the work starts with percussion preforming of ^{large flint-like material,} either a core or a flake of glassy rock.

34sec. 21b. Two angles must be calculated to get the proper bevel on a cutting edge at right angles to the long axis of the object. The direction of the tranchet blow must be tangent to the cutting edge desired and the angle of the cone must permit the flake to carry clear across the face of the object.

1:10sec. 21c. Once mastered, this technique permitted the ^{consistent} regular production of heavy, sharp edged tools. The modern, like the prehistoric cleaver, has a ^{sharp} good straight cutting edge, and ^{could be used for} must be used on many different ^{device cutting needs.} occasions. The cleaver has another great advantage. — When its edge is

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1:15 sec

dulled by use it can be resharpened by another franchet blow.

+ Don 15

33sec
1:00sec
41sec

22. Handaxe: The making of a tool by direct percussion illustrates the way in which a prehistoric flintworker made one of the most common tools in human history, called a handaxe. It was probably used for cutting wood, digging, skinning and butchering animals and perhaps for killing game. The technique appears simple because it is the work of a master craftsman.

1:45

+ Don 1:45

1:32sec. 23. Recap:

The principles of tool making are reflected in:

- 5 sec - the cone of percussion,
- 5 " the direction of force,
- 4 " the use of pressure,
- 6 " exceeding elastic limits,
- 7 " whole cones,
- 5 " making beads,

4 " ~~preforming~~, Reduction of a ^{large} Cobble _{to a} ^{small} core

7 ^{sec.} ~~4~~ the cutting edge of prehistoric tools,

4 " prediction, of smooth flake

5 ~~6666~~ percussion flaking

7 a New world hand ax (4)

8, 7 & 3 ~~many kinds of prehistoric tools~~, a ~~modern~~ core, and a prehistoric core, ^{replica,}

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