

IMPOSSIBLE PUNCH WILL (RICHOCHET) Ricochet
 POSSIBLE PUNCH WILL NOT SLIP

VERTICAL OR LONGITUDINAL AXIS OF CORE

RIGHT ANGLE

PLANE OF FRACTURE

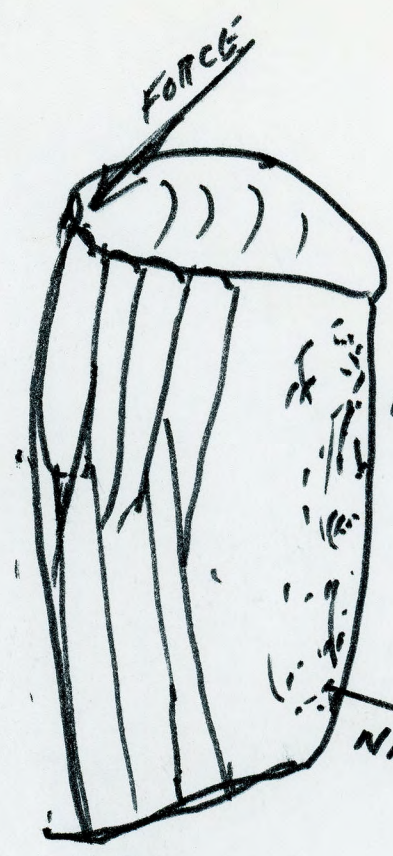
ANGLE OF CORE TOP

LATERAL FLAKE SCAR

Longitudinal LONGITUDINAL BLADE SCARS

UNIFACIAL CORE
 UNIDIRECTIONAL

FIG. 13



UNIFACIAL

BI DIRECTIONAL CORE

CORTEX OR NATURAL SURFACE

FORCE

FIG 14