

Several centuries before the time of Christ, the Hohokam people were living in the Gila River Valley, Arizona and today scientists are uncovering here one of the important chapters of pre-Columbian American history. In 1887-88, Frank Hamilton Cushing explored this area and collected more than 5,000 Hohokam specimens from the Salt River Valley near Phoenix. In 1934, Dr. Emil W. Haury served as field director for Dr. Harold S. Gladwin doing a landmark excavation at this site which, at that time, consisted of unexcavated mounds and slopes. The realization that these early people had accepted the challenge and conquered this barren desert excited the professional curiosity of Haury and he has been probing these ruins for some thirty years.

The site is known as "Snaketown", derived from the Pima word "Skoaquik", place of snakes. This name could be the result of the numerous snake designs found on pottery, shell bracelets, and on stone incense burners. The snake is reminiscent of designs found both on stone and pottery artifacts in Mexico; and even the semi-translucent reflected amber-color obsidian of some of the points would seem to indicate an affinity with Mexico, for this stone is ^{WAS WIDELY TRADED} quite abundant there. Hohokam is a modern Pima word meaning "that which has vanished" - and they are, indeed, the forgotten Americans of pre-Columbian times. The Hohokam progressed to a high state of civilization and developed fine arts and engineering feats such as making superb pottery, etching shell with acid, carving stone by a very sophisticated technique; flaking, barbing, serrating, and notching elaborate stone implements; constructing vast irrigation systems for watering their corn and produce, and had mastered many other skills.

In 1964-65, Haury directed extensive excavations at the site and among the many artifacts recovered were stone vessels, clay figurines, jars in human form and, from one ceremonial area, 3000 beautifully flaked projectile points. (Nat'l Geo. Vol 131, No.5, May, 1967, Emil W. Haury) (plate^s) I, II + III

After first viewing a representative collection of these points and later the material at the University of Arizona, I realized that replication of these artifacts was a real challenge and, as it turned out, was of greater magnitude than originally anticipated. This paper is concerned with aiding the typeologist by describing pressure flaking techniques. In order to cover the greatest possible number of techniques in a single paper, the fabrication of the Snaketown points will be described. Hohokam represents no single point type, but a representative collection incorporates a wide variety of form, style, and controlled thinning and narrowing of the tips without breakage.

Although students of typeology and lithic technology are admirers of the well-controlled pressure-flaked artifacts of this hemisphere, generally, they do not understand the manufacturing techniques which produce these varied flake scars. Unfortunately, in the past, typeologists over-emphasized "measurements", "shape", and "form"; and overlooked, or ignored, the working techniques. But today archaeologists are evaluating the technological aspects of the stone tool industry, thereby prompting an inquiry into the manufacturing techniques. Because of this accelerated interest in Technological features, we have begun to respect the subtle differences in flake and flake scar character and to realize that an understanding of the manufacture and design of flaking patterns is an integral part of typeology.

The Lithic Technology Conference at Les Eyzies, France, November, 1964 (Current Anthropology, Vol 7, #5, P592-593, Dec. 1966, Philip Smith; American Antiquity, Vol 31 #2, Part 1, P277-279, Oct. 1965, Arthur Jelinek) did much to stress the need not only for analysis and interpretation of technological traits, but also emphasized the importance of actual experiment to reconcile this analysis and interpretation. Here, the participants tried some flint-knapping experiments and found that, given instruction, and by actually fracturing the material they could resolve more than by mere observation.

To observe is to note events and results, but when we experiment we can vary, at will, the methods of fabrication to obtain replication and then perceive and resolve the results. But experiment is still empirical until

it is verified - and verification means producing a true replica. The lithic technology student who does not experiment must depend on his powers of observation for good analysis. But to observe well is an art which can only be acquired by practice and training; and conclusions are only comparative with the keenness of the observer. Keen and accurate observation depends on the ability of the analyst to discount preconceived ideas, to record and relate facts, and to be able to discriminate accurately between what is really observed and what is only inferred from the facts observed. The important factor of observation - and also experiment - is to be uninfluenced by prejudice, hypothesis, and theory in order to correctly record the facts observed or realized. Hypothesis is to suppose and implies the existence of a fact based on what is observed; theory is unverified speculation and suggests a knowledge of principles as opposed to practice. Theory signifies a systematic account of the field of study derived from a set of general propositions and may sometimes become a complicated hypothesis. Fact - to do - suggests something which is done - an act or deed - and emphasizes the importance of experiment.

Since we have not been able to actually observe the aboriginal in the act of making his stone tools, we must verify the experiment by trying ^{various} ~~various~~ techniques until we produce a true replica. Therefore, experiment is the end result of a hypothesis based on theory but now supported by fact even though, in this instance, the aboriginal approach may parallel ^{or} ~~or even~~ have slightly variations. Without theory, we cannot experiment, but we must be capable of dismissing the theory which the experiment proves to be false. Nothing is as potent as verified experiment, and actual practice in the rudiments of stone flaking will ~~soon~~ make one aware of: The physical properties of the material when subjected to force; the human factor involved in developing the obvious muscular motor habits; coordination of hands and mind; conscious control and planing; and the feel and perception of the causes and effects. Experiment also permits one - as it did the aboriginal - to devise and

design ways and means of overcoming the ever-changing conditions encountered when reducing rough material to a finished artifact. It might even stress the necessity to reconsider and reappraise points varying in type due to modification, and emphasize the difference between preparation and functional scars on scrapers, knives, wedges, and other cutting implements. Type sites often contain aberrant forms which are merely the result of modification due to breakage, manufacturing miscalculation and error, imperfections in material, or due to resharpening.

Constantly, questions are asked such as "How does one tell whether an artifact was made by percussion or pressure?"; "How can one distinguish a preform from a blank or a completed tool"; "How do we determine if this was billet struck or worked with a hammerstone?"; "How is a preform distinguished from a "crude" biface?", and so on and on. The fact that these questions are put to an experimenter interested in replicating the technological patterns of the aboriginal artifact is its own answer. Unwittingly, the inquirer is aware that he must understand the mechanics of percussion, indirect percussion, and pressure to be able to recognize these differences and that ~~he must resort to experiment for the answers.~~ *the answer lies in verified experiment,* The student should always be discouraged from indiscriminately applying "crude" to artifacts unless the word is qualified and related to the quality of the material and regional variations and differences. What may appear to be a "crude" biface to the novice could, in reality, be the result of a skilled workman overcoming stubborn and inferior material.

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The writer would like to carry this interest in technology a step farther and make the inquirer aware that the completed artifact represents only the final stages of manufacture and that it is equally important to reconcile the beginning and intermediate stages of fabrication. These, too, are very important because there are multiple technological traits represented in these initial steps which furnish information for defining the manufacturing techniques. For this reason, the importance of a careful study and analysis of flake debitage should be continually stressed. Gathering and storing flakes may be tiring, bulky, and cumbersome; and cataloging and analyzing them may be tedious, but they can reveal much regarding the techniques and technological traits. It is also important to study the wear patterns on any hammerstones, billets, ^{or pressure tools} or punches, found at a site, for the function scars on these tools have diagnostic value and can aid in determining the working techniques. For this reason, my technological papers emphasize detailed descriptions of the manufacturing techniques.

It is not my intention to make a flintknapper of every student and anthropologist, but it is hoped that these manufacturing steps will be read and studied in detail and even tried, to some extent, by those concerned with lithic technology. Just observing the final series of flake scars and the form of the artifact, or reading the description of manufacturing techniques is not enough for complete understanding because an integral part of fabrication is by "feel". There is no substitute for actual experiment. Contrary to popular belief, the act of removing a flake by percussion or pressure is not ^{too} difficult and ^{the} amount of force exerted ~~by pressing~~ is only relative to the width of the flake and the isolation of the platform area. The enigma and difficulty of both pressure and percussion flaking is learning to control the width, length, thickness, form, and termination of the flake. *This text will attempt to explain how this control is attained.*

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One need not become proficient at stoneworking, but even an attempt will familiarize the student with regulating the fracture and behavior of lithics; help him to understand the many diagnostic features of flakes representing the various stages of fabrication, and to distinguish the intentional from the unintentional.

Some of the Hohokam points are common, utilitarian, everyday, hunting points derived from assorted flakes and materials. (plate) V ~~Some of these~~ points appear to be made from a flake by pressure alone. First the flake is straightened, then retouched and notched, completing each point individually. The flake is hand-held and straightened by pressure flaking (Fig. ^{PLATES} V & VI) (1) The bulbar part at the proximal end is removed on the ventral side of the flake. This is done by applying inward pressure from the outer margin of the flake diagonally toward the center of the flake. As the flake nears its termination point, outward pressure is applied to dissipate the inward force and step or hinge fracture the flake at the median line. (2) ^{then} A flake is detached from the opposite margin to meet this step or hinge fracture, thereby thinning the flake. If the flakes are not terminated in this step or hinge fracture, then the bulbar part will not be thinned. (3) ^{finally,} The dorsal side is made regular by pressure retouch and then ^{the base} notched, completing each point individually. Often points made from straightened flakes still retain a part of the original flake surface and will be plano convex in transverse section. These smaller points lack standardization of form - that is, the point conforms to the flake rather than the flake conforming to the point.

Other point styles are more elaborate which show form and technological differences and may be separated into categories of characteristics and attributes. For example: the long barbed styles (plate) I indicate a specialized industry, a material preference, and technological refinements not demonstrated in the common hunting point. These points appear to be

derived from a blank; then a possible thermal alteration of the material; then performed by direct percussion; and further refined by pressure flaking. After the final pressure flaking, the point is notched, barbed and, finally, the distal end is reduced in width and made pointed. Each of these stages would demand an interchange of flaking tools and the use of different muscular motor habits.

The long serrated Snaketown points appear to have been made by the core technique from large percussed flakes and blanks or nodules, rather than from blades. Blades conserve material, but they are too curved to make straight points the length of the long Snaketown points. ~~(Reference)~~ Because of the technique required to remove a blade from a core, blades lack the strength of a large flake or core tool. When a blade is detached from the core, it compresses and flexes almost to its elastic limit and thereby induces hidden strains, causing the blade material to be fatigued and subject to breakage. Points made from blades are generally plano convex. The long barbed Hohokam points are bi-convex in transverse section, indicating that they were derived from blanks other than blades. For these reasons, in my experiments, I used core preforms or large preformed flakes rather than blades. However, the small points ^{PLATE VIII (2)} represented in this collection were derived from simple flakes detached rhythmically from the core, for they still retain the ventral surface of the detached flake. ^{PLATES V+VI}

Having only a small representative collection of these points, and no flaking debris as a guide to replication, the primary stages of the manufacturing technique must, of necessity, be theorized; for the actual technological traits remain with the manufacturing debitage flakes. The collection I have replicated serves only as a guide for the final stages of pressure flaking and notching techniques. However, my replications are based on actual experiments - rejecting and accepting various stages of manufacture until a simulation of the aboriginal artifact was acquired. Replica results of the Snaketown points appear to be much the same but, in

reality, an accurate duplication can only be made of the last stages of pressure work.

The numerous stages of developing the rough material from the first to the final phases of pressure flaking and notching will be described according to my experiments, but the primary stages are not necessarily aboriginal. However, if the finished product is a true replica, then it is safe to assume that the primary and intermediate stages are parallel to those of the aboriginal. For, if the experimenter allows extreme deviations in the initial stages, then the finished product will be aberrant in form and technique and/not a true replica. ~~PLATE VIII~~

MATERIAL:

Through the courtesy of Dr. Raymond Thompson and Dr. Emil W. Haury, University of Arizona, a representative collection of sixty Hohokam points was loaned for replication by experiment. Points in this collection were of assorted material, ranging from a pure translucent chalcedony to a diversity of impure, colored and opaque varieties of siliceous stone such as jaspers, cherts and silicified sedimentary rock.

Eighteen of the points were made of different varieties of obsidian - translucent, opaque, silver sheen. Two points, ^{PLATE V a+B} very similar in form and technology were of obsidian which reflected an amber color when held against a strong light, ^{reminiscent of obsidian found in Mexico,} ~~Occurrences of amber semi-translucent obsidian have been noted in the Valley of Mexico, but this could be coincidental.~~ One point was of quartz crystal, one of basalt, and a single specimen of white pegmatite quartz.

When the specimens were arranged according to form and technological patterns, there was an automatic sorting of stone; and it appeared that the worker preferred a precise material for a definite point style. This may have been because he required definite qualities in a given material for a particular point style, or simply that he had become accustomed to the behavior of certain materials for a definite technique. The long barbed points were consistently made of a grey siliceous sedimentary stone; the larger serrated points of cream-colored chert-like material; the smaller serrated triangular points were of obsidian and quartz crystal; and the very thin side-notched points were made of the cream-colored chert like material. Other point types fell into pairs and each pair was made of identical material. The ordinary random-flaked side notched hunting points were of assorted materials. Obviously, these people had diverse sources of raw material or, possibly, there was an inter-change of goods and materials from distant sources. Having no flakes and manufacturing debitage to examine, the source of the raw material is unresolved. However, the exterior, or primary, debitage flakes should retain surface characteristics which could

provide a clue to the material origin - whether it be alluvial deposits, quarry, etc. (Tebiwa, Vol. 10 # 1, 1967, Crabtree)

Some of the artifacts in the representative collection were made of siliceous material which was quite vitreous, fine-textured, and generally of high quality. This might suggest that the Hohokam people altered the raw stone prior to pressure flaking; for, generally, this type of material is coarse-textured and has a sugary appearance. When this type of stone is heated to 450° or 500°F. then a molecular change occurs and the raw material has a vitreous, glassy texture. (Tebiwa, Vol 7, No. 1, 1964, Butler & Crabtree) This makes pressure flaking much easier - whether it be natural or altered - for vitreous material responds better than coarse-textured stone. However, examination of the debitage is essential for positive proof and, lacking this debris, there was no conclusive evidence regarding the pros and cons of thermal treatment. The dorsal side of a heat-treated flake bearing the natural surface does not alter and, therefore, would retain the original texture; but the ventral side of the flake would be vitreous. But when one has only the completed artifact for analysis, all the original surface has been removed by pressure flaking and it is impossible to determine if the stone was treated. But it would be essential for the toolmaker to use either altered or superior material to form and pressure flake the elaborately serrated points such as those recovered at Snaketown.

Through the courtesy of Dr. Earl Swanson, a large quantity of obsidian from Glass Butte, Oregon was acquired for the experiments and a small amount of Harrison County flint donated by Dr. Raymond Bab y and Dr. James Kellar. Both materials were used to replicate the Snaketown points. The obsidian was in the form of water-worn cobbles and the flint was spheroid with a chalky cortex. Much of my ultimate success in replicating the Hohokam points is due to the encouragement of Dr. Earl Swanson, Idaho State Univer. who urged me to persist in replication and to record the detailed description of these pressure techniques.

To make the core preform, an obsidian cobble slightly larger than the proposed artifact was selected. When material other than cobbles was used, an attempt was made to select elongated and somewhat flat shapes rather than spheroid or round. Before any work was begun, the raw material was carefully examined to determine if it contained any imperfections or deeply bruised parts. If it appeared to be relatively free of flaws or imperfections, then it was tapped with a hard hammerstone to calculate its resonance. A dull thud, or hollow sound, indicates previously undetected planes of weakness, cracks, fissures, and general imperfections. When this happened, the stone was abandoned and a new piece selected and tested. Good lithic material should respond to the hammerstones' tap with a ringing sound, indicating that the vibrations of the hammerstone's contact are evenly transmitted throughout the raw material. Various forms and textures vibrate differently, and only practice will enable the experimenter to differentiate between suitable and unsuitable material.

The nature and quality of the raw material will not only determine/ to a degree the techniques required, but also the type of percussion tools needed to reduce the material to a useable form. If the raw material occurs in large blocks, boulders, or other massive forms, it can be made portable by trimming pieces into blanks, preforming, or making cores for detaching flakes. This is done by using a hammerstone and direct percussion to remove and discard the poor quality non-homogeneous and irregular parts of the material. These trimming flakes are easily identifiable because of their irregularities, particularly on the dorsal surface of the flakes. They are random and lack uniformity due to the general unconformity of the raw material. However, it is well to examine the contact area (platform) and bulbs of force to determine the technique involved and the kind of percussion tool used.

PERCUSSION TOOLS*

The first step in making a Hohokam point, or any other artifact, is to secure materials which lend themselves to a particular artifact style. If the material is a surface find, then it is no problem to simply gather the necessary quantity. But, if the material is in situ, or massive, then a large hammerstone of material resistant to shock must be used to obtain a piece of adequate size. The nature of the raw material and its geological occurrence will determine the type and size of the percussion implement used to quarry and reduce massive rock to a suitable size.

After the material has been gathered or quarried, it must be reduced to a usable form. This form is known as a blank. (See Blanks page 16) There are several primary and intermediate stages of blanking and preforming which require a series of graduated sized hammerstones. Large hammerstones are used for the initial fractures and to remove non-homogeneous parts and cortex. Hammerstones become progressively smaller as the objective piece is reduced in size and nears ^{the preform stage} completion. The size, weight, and texture of the hammerstone (or billet) must conform to the size, weight, and texture of the material being flaked. That is, highly vitreous materials require a relatively soft hammerstone while less vitreous materials will respond well to the harder hammerstone. Obsidian, because of its vitreous and brittle nature is vulnerable to the induction of undue fatigue, platform collapse, and shattering by the percussor and, therefore, the hammerstone must be of non-resisting material such as sandstone, limestone, basalt, reconstituted tuff, or materials of similar texture. But materials like flint and chert are more resistant and, therefore, the hammerstone can be granite, quartzite, or other hard stone.

The form of the hammerstone can be a diagnostic trait indicating the technique and preference of the worker. Personal preference is an ovoid or discoidal hammerstone for, when one part becomes flattened by use, it can be rotated and a new striking area exposed. This is one of the reasons

*(Tools used for Making Flaked Stone artifacts, Tebiwa, Vol. 10#1, 1967, Crabtree)

why a well used hammerstone is often spherical.

Initial blanking and preforming is by direct percussion with a hammerstone but it is better to change to an antler billet for the thinning of the preform. The antler billet permits the worker to increase the velocity of the blow with greater control; it imparts less shock to the material and lessens the risk of breakage. The billet can be a section of elk, caribou, reindeer, moose, or deer antler, or even a piece of very hard wood. But, generally, one resorts to using a wood billet only when antler is not available. Deer antler billets are the least desirable because they are curved and lack sufficient weight. (However, deer tines are excellent for pressure tools). A section of moose antler, beginning at the part affixed to the skull and terminated just before the spread, is highly prized and does a better job because it is straight, ~~and~~ solid, and devoid of the spongy center. However, what is available, individual preference, and the material being worked will determine whether the worker uses a hammerstone or a billet of antler, horn, bone, or hard wood.

CONES:

Before one can comprehensively explain the detachment of a flake from the parent mass - whether by percussion or pressure - ~~we~~^{he} must consider the behavior of lithic material when subjected to stress by force. Flakes struck, or pressed, from the margins of an artifact are positive cone parts and their scars are the negative cone parts. A complete understanding of the formation and behavior of cones is a real aid when interpreting the wide range of techniques and tools used to induce a particular type and style of fracture.

When a vertical blow is delivered to a flat surface well in from the margin, a complete cone is formed. When a rectangular piece is struck \neq vertically at right angles on the margin, a half-cone is formed. If the vertical blow is delivered to the corner of a rectangular piece, a quarter cone is formed. These cones, or parts of cones, are very evident when a hard hammerstone is used and the force delivered by direct percussion. They are not as obvious on pressure flaked artifacts. The platform or contact area receiving the force is the truncated top of the cone and the percussors - depending on whether they are hard, soft, curved, or flat - cause dissimilar truncations. The angle at which the force is directed will be manifest on both the negative and positive fracture plane of the cone when the force is percussion. Since the fracture plane of the cone is fairly constant, it is relatively simple to interpret the direction in which the blow was delivered.

Pressure flakes are cone parts, but the compressor can be manipulated to change the fracture angle of the cone. This is accomplished by directing the force at an angle contrary to the angle at which the pressure tool is held and first pressing inward into the body of the objective piece and then away in the direction which controls and determines each particular technique. The coordination of the two forces causes the cone to change

position within the artifact. For example, the tip of the pressure tool is seated on a platform previously prepared on the margin of an artifact and sufficient inward pressure is applied to cause fracture at a predetermined area. But fracture will not occur until outward force is applied. As the outward, or downward, force is increased, the cone is shifted and its angle changed from a right to an oblique, prohibiting the cone from being driven into the body of the artifact. The combination of inward and outward pressures changes the angle of the cone until it is parallel to the face of the artifact, causing the material to exceed its elastic limit and detach a flake. This pressure flake, or cone part, has a bulb of pressure at the truncated end of the flake. The ratio of inward and outward forces controls, in part, the flake character.

Core Technique Using a Cobble as Raw Material

(1) A large hammerstone, relative in size to the dimensions of the raw material is used as the percussor to make the first break, establish a working surface, and reduce the raw material to a usable form. (2) The worker then changes to a smaller hammerstone to remove, by percussion, the exterior surface. When the worker wants to remove all the exterior surface of a nodule, he detaches large thick curved flakes for they conform to the shape of the nodule and remove, in one operation, a greater area of cortex. (3) To complete the percussion preforming, a still smaller hammerstone is used; or, as previously mentioned, one can also use a billet. *PLATE VIII*

E, F+G

BLANKS DERIVED FROM FLAKES, BLADES AND CORES:

PLATE VIII A, B, C

A blank is a usable piece of lithic material of adequate size, and form suitable for making a stone artifact. *Blanks* they can be ~~just~~ ~~a~~ ~~single~~ ~~piece~~ of stone, or unmodified flakes and blades, of a size larger than the proposed artifact bearing little or no waste material, *but they must be* and suitable for assorted artifact styles. *Blanks may show some modification, but are* Not yet to the preform stage. If the size and weight of the material is correct, then the worker uses the material "as is" to serve as the blank for future preforming. But, if the material is too large or irregular, the irregularities are removed and the piece reduced in size and weight to an embryonic tool shape, by direct percussion. It may be difficult for the novice to separate, and distinguish between, blanks and preforms; for he cannot know the worker's intended finished design of the proposed artifact. The blank differs from the preform in that the margins are highly irregular, further percussion thinning is necessary, and it is considerably larger than either the preform or the proposed artifact.

When an abundant source of material is available and one wishes to lighten the load, the material is reduced to a convenient weight and form by making blanks. But the worker must always allow enough material in the blank for further preforming. There are several ways of making blanks: by detaching flakes or blades from a core; by designing the core at the source for future flake and blade removal; or by using the core technique to roughly shape the mass by bifacially flaking the material into an ovoid blank of the desired size and weight. Using the latter method simply entails using percus-

PLATE VIII A, B + C sion

to detach the cortex and the inferior parts of the material, leaving the waste flakes at the source. Then, these bifacially flaked ovoid blanks can be made into the desired preform at the convenience of the worker. Blanking is usually done at the source of the material; while ~~preforming is done at the workers' convenience and~~ ^{can be done at the quarryer,} ~~may be some distance~~ ^{in a convenient time & place, which} from the material's origin.

The percussion core technique is used to detach blade and flake blanks from a core. Sometimes these ^{freshly struck} flakes and blades are used as tools ~~freshly struck~~ or, as ^{as with some} ~~in the case of Hohokam,~~ ^{points} the flakes are detached to serve as blanks for further modification into a point.

When the core technique is used to make useable blades and flakes, detachment is continued until the core is exhausted. Then it is either discarded or can be modified into a useable implement. It is safe to assume that when there was shortage of material, the worker would modify the exhausted core into a wedge, scraper, ^{esquillee} piece esquillee, or some form of tool. Blademaking is a sophisticated technique and requires special design of the core and a more refined platform preparation than is necessary to detach flakes. There are numerous techniques of detaching flakes and blades from a core, but this paper will only be concerned with the technique applying to Hohokam.

FLAKE BLANKS

Using flakes as blanks is an economical method of utilizing material. A single core may furnish as many as a hundred blanks for small points; whereas the core tool method uses a mass of material to produce a single point. Flake blanks are selected for their straightness and form; and the proposed artifact is generally oriented longitudinally but, occasionally, transversely to the flake. Thin flakes can be used for smaller points, ^{general by pressure alone,} but, must, of necessity, be slightly thicker, longer, and wider than the proposed point. ^(usually by pressure alone.)

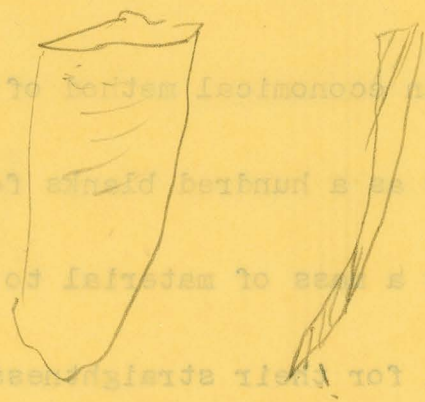
PLATE VIII, A

Large thick flakes can be used as blanks but, if they are too irregular, they are reduced in weight and size to the desired form. Simple direct ^{free hand} percussion is used to remove the large bulbar part and for some preliminary straightening. A medium soft hammerstone, or a 1 $\frac{1}{4}$ " X 12" antler billet is a satisfactory percussor, for the weight of the blank is sufficient to prohibit its being projected by the blow. To remove the curve from the distal end, blows are struck ^{on the end} from the dorsal toward the ventral side of the flake and the force is directed toward the proximal end. (bulbar part) \curvearrowright PLATE VIII, B

Flakes are removed from the blank in this manner until the ventral surface is flat from the distal end to midway of the flake.



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ground by percussion

making

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PLATE VIII, B *(bulbar part)*

Flakes are removed from the blank in this manner until the

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The flake is then turned end-for-end and the bulbar part on the ventral side is removed. To do this, a platform must be established and this is done by striking on the ventral surface toward the dorsal to remove one corner at the base of the flake. This leaves a beveled edge on the corner of the flake which is used as the platform to strike off the bulbar swelling on the obscure side at the proximal end. Generally, after one or two flakes have been removed in this manner from the ventral side at the base, and the distal end has been worked as previously described, the flake blank will be sufficiently straightened. If the flake is thick enough, it can be made sufficiently straight during blanking and preforming to result in a completed artifact which will be bi-convex. If the flake is too thin, the artifact will be plane-convex.

Some flakes are intentionally designed by the worker to be larger and wider at the distal end than at the proximal end. These are side-struck flakes. These flakes are more desirable as blanks because of their straightness and the lack of strains normally present in long flakes and blades, due to their flexing during manufacture. Side struck flakes are removed by direct percussion from the plane surface of a rectangular core. The flake is detached with the right angle edge of the distal end of the core adhering to, and becoming part of, the distal end of the flake. These specialized flakes resemble, in outline, the high button shoe; the bulb of force being at the angle part. (illustrate) DRAWING 14

Another style of flake blank is obtained by detaching flakes from the mass by using percussion with rest. The mass is held in place by the left hand but rested on either a wooden block or a padded anvil stone. This produces smaller flakes but eliminates ~~fr~~ much of the curve from the ventral surface. After detachment, this flake blank is further straightened by using a hammerstone and direct percussion to remove the bulbar part and the curved distal end as previously described. But the billet, or hammerstone, must be swung with considerable velocity to overcome the lack of inertia of the flake and prevent its movement with the blow. The slow blow allows the flake to

move, ^{with the blow,} but the high speed blow is delivered before movement of the flake can occur. *be of any consequence.*

If the flake is of vitreous material and has the proper dimensions it can serve as a blank, or preform, without modification. If the ultimate result is a small point, then it is entirely possible to eliminate the preforming stage, use the flake "as is", and make the entire artifact by pressure alone. However, reducing the rough piece to the finished artifact by pressure alone requires a greater output of energy than when the worker uses percussion to remove surplus material.

BLADES:

A blade is a specialized flake with parallel or sub-parallel lateral edges; the length being equal to, or more than, twice the width. Cross sections are plano-convex, triangulate, sub-triangulate, rectangular, trapezoidal, and those with more than two crests or ridges. The more typical is trapezoidal.

Blademaking is the most efficient way of utilizing the raw material for blanks. When good quality material is scarce, blades represent a frugal and economic means of conserving stone. Blades can also serve a dual purpose. They may be used freshly struck from the core as good cutting implements and, when dulled, they may be modified into projectile points. As previously stated, blades lack strength and are considerably weaker than thick flakes or blanks made by the core technique. Also, the one, or more, longitudinal ridges on the dorsal side resulting from previous blade removal weakens the blade. At the margins of these ridges, there are usually characteristic minute fissures which act as a scoring agent = much the same as when glass is scored with a glass cutter. These fissures and crests of the ridges cause the blade to be weakened if pressure ~~or~~ ^{percussion} force is induced to the ventral side of the blade. Therefore, the blade is strengthened by removing the dorsal surface by pressure retouching from the ventral to the dorsal surface, causing the blade to be plano convex in transverse section. If the blade is large enough, ^{its lateral} ~~the margins of the original blade~~ may be turned; then both faces, ~~on~~ the dorsal and ventral sides, of the blade can be retouched and the transverse section will be bi-convex.

A blade large enough to serve as a blank for a projectile point can be removed from a core by either simple direct percussion; indirect percussion, or a combination of pressure and percussion. The ~~length of the~~ blade must exceed the ^{length} ~~width~~, and thickness of the proposed artifact. If properly designed, it has the outline of the proposed point, thereby requiring a minimum of flaking for its completion.

CORE TOOL TECHNIQUE:

The core tool technique is used to reduce the mass to a single finished artifact. When the rough material is a nodule, cobble, natural slab, or a thick flake, the percussion core tool technique is used to remove unwanted and surplus material and ultimately obtain a single finished artifact from the inner portion of the mass. Here the core technique involves reducing the raw material by direct percussion: first by roughly blanking the cobble; then preforming the blank; and finally pressure flaking the preform into the completed artifact. In this case, the core, or nuclei, is the tool - whereas in blademaking the core is the discard. Generally, this technique is considered wasteful and is used only when an abundance of material is available. The term "core tool" can present a problem of definition because all flaked implements become cores, ~~final~~ Final definition must depend on examination to determine the ultimate intention of the worker. The core tool technique should not be confused with the core technique of detaching blades and flakes from a core, for the debitage flakes from the core tool manufacture may or may not be usable. Unless there is a shortage of material, the worker generally makes no attempt to detach usable flakes during this process.

For almost all flintknapping, a low seat is desirable for it has the advantage of raising the posterior above the level of the feet and enables the worker to use the thighs and knees for support. When doing percussion work, and for increased leverage during pressure work, the left knee, or the top of the thigh, is used as a support for the wrist of the left hand holding the objective piece ^{DRAWING ① ?} (Illustrate). The seated position also permits the worker to use the right thigh as a fulcrum

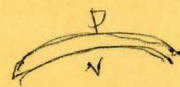
and hinge for the right elbow, thereby increasing the accuracy of the blow. Also, as the blow is struck, the knees may be ^{gradually} brought together / ~~gradually~~ to increase the accuracy of the percussor's contact and deliver the blow at the correct angle to a predetermined point on the platform of the objective piece. Since flakes are always removed from the obscure side of the artifact, the fingers of the left hand are continually examining the surface to properly align the blow of the percussor with a ridge. This is true of the left hand fingers whether one is making blanks, preforming, or finishing.

Method # 1

^{above}
~~just~~ described method of striking

Using the ~~#~~ position and ~~striking pattern~~, an initial flake is detached from one end of the cobble by striking with a hard hammerstone at a low angle. Then the cobble is turned and the second blow delivered on the plane surface left by the detached flake; and so on around the perimeter of the cobble. As the blow is struck on the margin of the objective piece, the left hand involentarily responds to the subjected force of the percussor, causing the left hand to roll the objective piece upward, synchronizing the blow with the point of contact. This involentary response and synchronization is acquired and developed only by continual practice. The worker is usually unaware of these muscular motor responses, much like the blinking of the eye. This manner of

striking and rolling the left hand detaches strongly curved flakes from the alternate margins and, therefore, removes all of the original surface. It also eliminates the need to prepare individual platforms. For, by turning the cobble and alternating the flake removal, the plane surface left by the previously detached flake serves as the platform for the next flake removal. ~~(drawing)~~



These flakes are characterized by accentuated bulbs of percussion, wide platforms, and a small semicircular scar ~~on~~ the ventral side of the platform part. The dorsal side of the flake will usually retain a portion of the ~~original~~ ^{external} surface and the ventral side will be strongly curved; lateral edges fissured; and strong compression rings and erailure flake scars are common on the bulbar part. These flakes are rapidly expanding and, due to the irregular exterior of the original material, they will lack any uniformity of size and shape. But, ~~when~~ ^{when} ~~detaching~~ ^{undesired} flatter flake, the roll of the left hand is prevented by holding it tight against the inside of the left thigh.

The next series of flakes will be detached around the perimeter of the piece by delivering the blows into the body of the blank to thin and reduce it in weight and size. This reduces the material to a suitable blank and makes it ready for preforming. Flakes detached by this technique will have less curve than the cortex flakes.

2 Method:

The first step of making a core tool from a cobble is to remove opposite ends of the cobble by striking at a low angle with a hard

1st one end of the cobble is removed, then the cobbles
hammerstone. ~~The cobble is then~~ reversed and similar flake removed

from the opposite end and opposite side. This produces a flake scar surface which can be used as a platform contact area ^{to continue this process} and bi-directional core. ^{TO} make a bifacial

The core will be tabular with flakes removed from the long axis and on both faces and not around the perimeter
and bi-directional core. [↑] The detached flakes may be used for certain ⁱⁿ methods ^{Method No 1}

tools to perform various functions with little or no modification.

For example: the primary flakes removed from each end of the cobble can readily be adapted for strongly curved end scrapers simply by

turning the margin at the distal end of the flake. The next two *longitudinal*

detached flakes will be long, expanding, and flat and are well suited

for unifacial cutting implements or side scrapers. The next four *longitudinal*

elongated flakes will retain cortex backing on one margin and have a

sharp cutting edge on the other margin. These can be used as backed

knives without any modification. The balance of the elongated flakes,

or blades, can serve as blanks for projectile points or as unmodified

cutting implements. When the edge dulls, they may be resharpened by

pressure retouch, or they can be further altered into projectile points.

After a flake, or blade, is detached from the core, a slight overhang from the bulbar scar is left and two ridges are established on the

core. This overhang, or lip, must be removed to re-align the platform either above a single ridge or between the two ridges which have resulted from previous flake removal. Ridges limit the expanding of the flake. If the platform is between two ridges, the flake will be wide and trapezoidal in section; if the platform is above the single ridge, the flake will be narrow and triangulate in section. If the surface of the core is plane and devoid of ridges, a conchoidal, rapidly expanding flake will result. In order to control the dimension of the flake, the worker must preconceive and plan the surface of the working face of the artifact, or core, prior to removing a flake.

After the cobble has been thinned by the removal of bi-directional and bi-facial flakes and blades longitudinally, the lateral margins are removed in much the same manner as described in Method # 1 until a blank is formed. This method of reducing a cobble to a blank permits the worker more usable flakes if he prepares individual platforms for detaching blades or specialized elongated flakes.

PREFORMS:

18 ~~E~~
27

PLATE VIII B,C+F

A preform is derived from a blank[↑] and is an essential stage of tool manufacture. It is an unfinished, unused, contemplated form of the proposed artifact; larger than, and without the refinement of, the completed tool. Preforms[↑] are made by direct percussion and are characterized by thick, irregular edges showing no pressure retouch or use flakes; have deep bulbar scars; and no means of hafting. The term preform is used to denote an early stage of flaked implement manufacture and should not be confused with the term "blank".

PLATE VIII F

long barbed

In the case of the Hohokam points, preforms must be designed to produce a completed artifact which is long and narrow. If the point is to be made by the core tool technique, then the mass must be preformed to a long narrow shape.[↑] If a flake or blade is used as the blank, then the worker must mentally orient the artifact within the blank to ultimately preform the flake into the approximate shape of the finished artifact.

PLATE VIII D+E

Naturally,

All preforms ~~will, naturally, have to~~ ^{must} be slightly larger than the finished piece.

I first used the term "preform" at the Western Typeology Conference Idaho State University, Pocatello, Idaho, 19 and had derived this word from one used by dealers in precious stones. The Jewelry trade refers to stones which are rough-ground into various forms, prior to

faceting and final polish, as "preforms". In archaeology, the term denotes ^{a stage of artifact mfg. suitable or ~~probable~~ to be a} an unfinished artifact ^{not intended to be a} functional tool. Due to an emergency, or lack of weapons and tools, there may have been occasions when the aboriginal used a preform for a functional purpose. In this case, the preform is no longer just a preform, but has become a functional implement showing use. Generally, preforms are common to areas where raw material must be transported some distance, for preforming reduces the bulk and saves transporting quantities of rough, imperfect, and inferior material and waste flakes. When carried a long distance, preforms often show signs of being abraded on all surfaces, probably the result of one preform rubbing against the other. These abrasions are evident on Clovis artifacts recovered from the Simons site in Idaho and are commonly found on preforms found in caches. (Tebawa 6:1-22-34, 1963 ^{Tebawa Vol 8, #1, 1965, Butler} ~~Butler~~)

Because of the amorphous nature of the lithic material, there is no hard and fast rule or mandatory technique of roughing out a preform. The general idea is to systematically reduce and thin the mass to a desired weight and shape which will conform to the proposed pressure work required to produce the finished artifact. But preforming is not a haphazard art, and the removal of each flake must be considered and evaluated to conform with the changes in surface character which occur as flaking progresses. Preforming debitage flakes will lack uniformity, large platform areas, and well-defined bulbs of percussion.

The amount of force required to detach flakes is relative to the size of the percussor, the velocity of the blow, and the desired dimensions of the fracture. The proximity of the blow to the leading edge will vary the intensity of the required force. If the blow is delivered near the leading edge, the force is diminished and a thin flake detached; if the impact is away ^{or inward} from the leading edge, the force must be increased and a thick flake is removed. The seasoned experimenter obtains a sense of "feel" and can adjust to the irregularities of the stone and the point of impact. There is no substitute for practice.

Direct percussion flaking of flint-like materials can be compared to a game of billiards. In this game, the amount of force varies and no two shots are made at exactly the same angle. The same is true in shaping a piece of irregular lithic material into a preform. Compare the cue ball to the percussor and the ball being struck to the lithic material being worked. The amount of force relative to the velocity of the projected ball is constantly changing in much the same way as one must change the amount of force of the percussor when removing flakes of various sizes. The angle at which the cue ball strikes the target ball controls the direction in which the ball is projected and is

comparable to the angle at which the percussor strikes the objective piece to detach a flake at a certain angle.

Consider the matter of depicting force. The angles of force may be illustrated, but there is no way, in flintknapping, to measure the foot pounds of force or the interval of contact of ~~the~~ diversified percussors on the objective piece. Diagram sketches depicting each and every percussion motion and all the factors dependant on the nature of lithic materials - imperfections, miscalculations, changes of angles of force - would become so cumbersome that the illustrations would be practically useless. ~~However, the use of the percussor will be briefly outlined and a few illustrations included to convey the idea of reducing a nodule or cobble to a preform. (Fig.)~~ It behooves the student who is serious about learning the fundamentals and refinements of stone tool manufacture to practice and experiment.

To correctly use a percussor, one must: (1) develop great ^{striking} accuracy, (2) be able to relate the ^{preferred fracture} area ~~to be fractured~~ to the size and velocity of the percussor. (3) Coordinate ^{both} the angle of the blow and path of flight of the percussor with the angle of the platform. (4) Reconcile that the curvature, or straightness, of the path of flight of the

percussor determines, in part, the curvature or straightness of the flake. (5) Determine the amount of inertia of the preform with, or without, the support. The amount of resistance or yield of the objective piece will determine, to a degree, the interval of contact. (6) The amount of resistance or yield ^{of the percussor} will determine the time or interval of contact between the percussor and the objective piece. The softer the percussor the longer will be the interval of contact which will lessen the force and reduce the shock.

PREFORMING:Method # 1

The billet, or hammerstone, used for preforming is designed with a rounded working end to permit greater striking tolerance of the edge. Also, the rounded end gives the percussor a greater area of contact surface and, therefore, a glancing blow can be delivered to the edge without striking too far into the body of the preform. The tolerance of the blow is the distance of the tangent of the arc of the rounded edge of the percussor. For precision flaking, the rounded-end billet, or hammerstone, has a distinct advantage over the discoidal hammerstone - for the flatter discoidal surface limits the width of the contact area between the percussor and the objective piece.

The seated position of the worker is the same as described under blanks, but the preform can be held freehand, or placed on either the outside or the inside of the left thigh which has been padded with several layers of leather or hide. The left hand loosely holds the blank by one margin with the working margin supported by the thigh but exposed for percussion contact.

All irregularities must be removed, the blank straightened, thinned, narrowed, and roughly shaped into the form of the proposed artifact. The irregular parts are removed by preparing platforms on the ^{both} lateral margins ~~opposite~~ in line with ridges left from flake scars resulting from the "blanking" stage. Should the irregularity be massive, ^{the edge is beveled (turned)} then an abrasive stone is used to grind and slightly round the platform part of the edge to make it stronger and more resistant to crushing. If the irregularity is less massive, then the platform is beveled ^{or the edge turned} by removing small short percussion flakes from the margins in a direction opposite that in which the proposed thinning and forming flake will be detached. Then, by percussion, very small short flakes are removed from the edge in the same direction as the proposed flake. This orients the long axis of the proposed thinning and forming flake and eliminates any overhang. However, the beveled platform (turning the edge) is more

vulnerable to collapse if the overhang is not removed.

Platforms may be prepared individually, ^{by beveling (turning the edge) or grinding} or they may be prepared along both margins around the perimeter. ^{by beveling (turning the edge) or grinding} Personally, I prefer the latter method, for the prior and complete platform preparation allows the worker to gauge the intensity of the blow, keep the rhythm uniform, and detach flakes without pause or interruption.

To reduce breakage caused by shock, thinning is started on the platforms at the distal end of the blank. The percussor is directed in a straight line to the platform, but at slightly less than a right angle to the long axis and angling toward the gravitational center of the objective piece. The striking angle will vary according to the desired thinness of the preforming. The thinner the preform, the flatter ~~the~~ the striking angle; the thicker the preform, the steeper ~~will be~~ the striking angle. The intensity of the blow is predetermined by the artificer who gauges the force by the size of the area to be fractured. Determining the necessary amount of force, requires much practice and a knowledge of the material being worked. After considerable practice, one develops a feel and coordination of the muscular motor habits and becomes keenly aware of the sounds made by successful flake removal. The ears are nearly as important as the eyes when fracturing stone. The proper alignment of force with the objective piece causes distinctive sound vibrations. Much concentration is required during flintknapping and conversation is difficult during this part of the experiment.

After each flake is detached, the flake scar is examined to allow for any required adjustment in the amount of force and to determine if it is necessary to change the angle of both the blow and the objective piece. After the preform has been thinned from the tip (distal end) approximately one quarter the length of the blank, then the base is thinned. The end of the preform is reversed and the worker starts at the base and works along the lateral margin in this same manner until the irregular surface has been removed and thinning has intersected the previous work. Then the artifact

is turned and the same ~~work~~ done on the other lateral margin and on both faces. This process may have to be repeated several times before the preform is ready for pressure flaking. But, to provide additional strength, the preform must be left wider at the mid-section.

As the preform becomes increasingly smaller, thinning and forming flakes detached from the margins must be reduced in size; for the greater force necessary to detach larger flakes - or a fortuitous blow - will cause the preform to break. The percussion blow transmits shock waves between the tip and base and, unless this shock is properly dampened, the end opposite that receiving the force will fracture. Shock is dampened by resting the end being worked on the padded thigh and directing the force of the blow toward the gravitational center of the preform.

When all irregularities are removed from both faces and the lateral margins are made accute and regular, then the edges must be strengthened. This is not always necessary when working siliceous stone, but is essential ~~when~~ with vitreous materials to prevent platforms from crushing and the flakes from hinging or step-fracturing during the next stage of percussion finishing. One method of strengthening is ^{first turn the edge then} to grind and slightly round the edge with an abrasive stone.

At this stage, a smaller billet is substituted for the larger one which was needed for the initial thinning, and the striking pattern is changed. The blow is now delivered in an arc-like motion to detach flakes which curve over the surface of the preform. The size of the flakes are governed by the style of the platform, the angle of the blow, intensity of force, and the amount of contact surface on the margin. The surface of the artifact controls the form of the flake - for example, a plane surface produces an expanding flake and the ridged surface will detach an elongated flake.

Hohokam points encompass numerous forms, stylistic variations and techniques. The long, narrow, serrated or barbed styles are the most elaborate.

These intricate styles range in length from one to four inches in length and, therefore, the preforms must necessarily be longer and narrower than other points of this size to allow for barbing and serrating. The sides, or lateral margins, must be reduced with considerable care to retain the preform shape of the proposed artifact. The narrower the preform becomes, the more vulnerable it is to breakage and, therefore, the worker must decrease the size of the detached flakes and space them closer together to prevent fracturing the piece.

Method # 2, Hand-holding Supported on Inside of Left Thigh:

Another method of percussion preforming is to hold the blank transversely across the inside of the fingers of the left hand, with the back of the hand resting on the inside of the left thigh. The tip of the middle finger is placed on the obscure side of the blank at the intended point of impact and to denote the ridge which will guide the flake across the obscure face of the blank. After each blow, the middle finger is relaxed and the detached flake dropped before another blow is struck. It is often necessary to flake the entire surface several times before the preform assumes the desired form.

After the first large irregularities are removed and the preform straightened as in Method # 1, the edge is prepared for the next series of flake removal. Edge beveling can be done by an alternate technique of turning the margin. The edge of the preform is pressed inward against the edge of a smooth anvil stone at right angles to the face of the proposed artifact. When the bevel is approximately at a 45° angle, then the edge is rubbed forward and backward in a cutting motion to remove any sharp, weak edges. After each margin has been flaked, the edge must be re-prepared for platform purposes in order to flake the opposite side from the opposite margin. The blank is percussion flaked bifacially and bilaterally in this manner until it is preformed into the proposed shape of the finished point.

The percussion tool used in these experiments was a section of antler with the end rounded to transmit sufficient force to the marginal platform to detach a flake of the desired dimension without prematurely breaking the preform. Antler is semi-yielding and, therefore, prevented platform crushing of the brittle obsidian being worked.

Weilding the antler percussor with the proper velocity is a *manipulative* art which is difficult to describe. Proficiency of use can only be attained by long practice and the trial and error method. The percussor is directed

at less than right angles to deliver a glancing blow to the edge. At the instant of contact, the percussor is directed inward and the full impact of the blow delivered to the platform. This prevents the percussor from ricocheting and simultaneously removes a flake from the obscure side of the artifact. This is continued around the perimeter of the preform until all irregularities and imperfections are deleted - for these are difficult to overcome with the final pressure technique. Considerable control of all factors (velocity and direction of force, angle of force, angle of objective piece, area to be fractured, point of contact) must be exercised to terminate the flaked in a feather edge rather than permitting a step or hinge fracture.

FREE HAND HOLDING WITHOUT SUPPORT:

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When one becomes as skilled at freehand percussion work as Dr. Francois Bordes, then the thigh support may be eliminated and the preform successfully made by freehand percussion. However, this takes great skill and keen judgement and should not be tried by the novice.

The worker may either stand or sit for this work and the only support of the artifact is the fingers of the left hand. The percussion tool can be either a hammerstone or an antler billet with a rounded working end. There are several way of holding the preform, depending on the surface condition of the blank and on whether one is striking the tip, base, or margins of the piece. In each case, the part being worked would have to be left exposed for striking.

One method is to support the piece lengthwise on the slightly curled fingers of the left hand with the index finger supporting one end of the piece and the thumb exerting slight pressure on top of the preform to prevent movement. The middle finger slightly protudes from the lateral margin of the preform, but is in line with the ridge on the obscure side where the blow will be struck and the flake detached. This manner of holding is used for collateral flaking and for thinning.

The percussor strikes a glancing blow on the margin ^{of the stone} at the tip of the protuding finger. This is not as foolhardy as it may seem,

~~34~~
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for the finger is relaxed and will move out of the path of flight before the percussor makes contact. Care should be exercised in holding the preform, for the support of the left hand acts as a fulcrum and the blow causes the distal end of the preform to flip upward and, possibly, to break.

Blows are delivered with sufficient velocity to detach the flakes. The amount of velocity will depend on the type and resistance of the material being worked and the size of flakes detached. Since the size, condition, and material of the blank is always variable, there is really no way to explain here the amount of velocity needed and one can only experiment under various conditions to determine this.

the necessary force

Flakes are detached on the obscure side and fall between the ~~fir~~ first and second fingers which are spread apart. When the hand is unprotected by the ~~g~~ glove or pad, this spreading helps reduce injury to the hand. Padding or gloves are not desirable, for the bare fingers are more sensitive for constantly feeling the surface to determine the ridge to guide and control the flaking. Generally, viewers of a demonstration concentrate their attention on the weilding of the percussor ~~by~~ the right hand and the action of the left hand goes unnoticed. However, high speed photography shows that the fingers of the left hand are constantly in motion examining the

obscure surface of the artifact during flake removal. ~~This is 7u~~ ²⁵ ~~40~~

this reason

~~why~~ the left hand becomes more fatigued than the right.

After each blow, one must check and see if the flake is detached and allow it to drop from the hand. When one becomes skilled, then he will know by feel and sound if detachment is complete and will automatically drop the flake without inspection. ^{But} If a second blow were delivered without ~~dropping the flake~~, ^{the flake still in the hand, then} it would be driven into the hand; or, when the percussor was repositioned for the next blow, the upswing could drive the flake into the face or eye, or other severe injury could result. Only by continual practice can one become proficient in the use of the hammerstone, or billet; become familiar with materials; develop accuracy; and, most important, learn to control the angles of delivered forces and the many diverse forces involved.

Generally, flaking is started at the base of the preform where the flakes will be the largest and, ^{consequently} ~~therefore~~, the fracture area greater. The percussion blow is delivered to angle the flakes toward the gravitational center of the preform. As flaking progresses toward the tip, the spacing interval of the flakes is decreased.

There are four methods of determining the order of flake removal during preforming.

(1) Flakes are detached from one margin from the base to the tip, thinning one-half of one face. Then the preform is turned and worked from the base to the tip on the opposite margin, detaching flakes from one-half of the opposite face. We now have a preform thinned one-half of both faces from opposite margins. Then the artifact is reversed end-for-end, and flaking begun at the tip toward the base with the detached flakes meeting and intersecting those removed from the opposite margin. Then the preform is turned and the same technique applied on the opposite face from the tip to the base until both surfaces of the preform are flaked.

(2) The worker can flake one-half of the face of the preform by detaching flakes from one margin from the base to the tip, then the preform is reversed and flaking continued from the tip to the base, detaching flakes from the opposite face but the same margin. We now have a preform thinned on both faces from one margin. Then the preform is turned and the same technique applied on the opposite margin from base to tip and from tip to base with the flakes meeting and intersecting previously detached flakes.

(3) Or flaking can be from base to tip on one margin; then the artifact turned and flaked from tip to base on the same face but on the opposite margin. We now have a preform with one face thinned. This procedure is then repeated on the opposite face.

(4) Or the worker may alternately thin one face before proceeding to the second face. A flake is detached from one margin, then, after each flake removal, the piece is rotated and a flake detached from the opposite margin but on the same face. This technique is continued from the base to the tip, having each flake intersect the flake scar from the opposite margin until one face of the preform is thinned. Then the same method is applied on the opposite face, alternately flaking from opposite margins, but on the same face.

(5) (5) Another sequence of flake removal is to remove flakes from base to tip alternately from the same margin but from opposite faces. The objective piece is turned over and end-for-end after each flake is terminated and detached at the median line of the artifact. After one margin is flaked, the opposite margin is worked in the same manner. When completed, the lateral margins will be sinuous and slightly wavy. This technique is recommended when removing right angle edges.

Aboriginally, ^{most} preforms show the use of one of these methods of flake removal, but some indicate that the flakes were detached at random with no specific order. This difference in behavior patterns could be considered a trait.

PRESSURE TOOLS:

Pressure flaking is the technique of applying force through an intermediate tool (compressor) to form, thin; prepare platforms and edges; and ^{to} design the basal end of the artifact for hafting - such as notching, barbing, and stemming. It is also used to sharpen, serrate, and to make blades.

The ^{pressure} ~~intermediate~~ tool may be a simple one, such as an elongated pebble, piece of bone or antler, the edge of a shell, or merely a suitable piece of hardwood. Or it may be more sophisticated and composite, such as the Eskimo pressure tools ^{in designed} with the ivory ^{on bone} handles and inserts, or bits, at the working end. Composite tools are fairly common and are made by using a handpiece of various mediums ^{and} with inserting ^{ing} or bits, of ivory, bone, antler, or metal at the tip. ^{Pressure} Tools are selected according to the style and the proposed type of flaking. *(Large flake with Wilson group) manual compressor*

For the simplest pressure technique, a coarse-textured cobble is used as ^{back the} an anvil and compressor. The cobble is placed on the ground, or held between the knees, and the flake or blade (blank) is held at an angle against the anvil. To form the artifact, the worker presses the flake on the anvil stone and either pushes or pulls to detach flakes from the margins of the blank. This process is continued until the artifact assumes the desired form. Flakes removed by this technique are: random,

short, steep; often the edges of the artifact are crushed; and there is a predominance of small step fractures on the surface of the artifact. Unrefined as it may be, this technique is useful for backing blades, making simple scrapers, turning an edge to make it more regular, and to provide a platform surface for later removing individual flakes with a hand-held pressure tool.

A similar technique deletes the anvil and the worker finger-holds the preform and uses a compressor to apply the force. The compressor may be a pebble, bone, shell, antler, or any material which has sufficient strength to remove small flakes. Pressure tools used in this technique will generally be difficult to recognize because the sides, rather than the tip, of the pebble are used. The sides of the pebble first become abraded with scratches and minute striations and, when repeatedly used, a slight concave indentation will form. This holding method gives the worker greater control of the inward and outward forces and he can detach longer flakes and produce a more acute edge than is possible with the anvil technique. But this method is more successful for retouching flakes and blades than it is on core tools. This is one pressure technique used by the Australians to resharpen the edges of their tools.

The pebble compressor is held between the thumb and index finger of the right hand and the preform is held between the thumb and slightly-separated index and middle fingers of the left hand. As the compressor is pressed and rolled upward on the margin, pressure is exerted by the thumb of the left hand on the preform. This detaches flakes from the visible face of the edge which are directed toward the median line of the artifact. This technique indents the edge and leaves a slight projection which is then used as a bearing surface to seat the compressor to remove the next flake; and so on across the entire edge of the artifact. Flakes removed in this manner are usually short and rapidly expanding. Because of the shortness of the

detached flakes, this technique^{is} also used to turn, or bevel, the edge and may be repeated on the opposite side to make the edge bifacial. This technique can be used to make small, random-flaked arrowpoints, but the flake scars will vary in size. It is also successfully used to make backed flakes and blades; graters, perforators; for incising implements; for making indentations (strangulations) on flakes and blades which can then be used as shaft smoothers or small draw knives; and for forming and shaping microliths. It is unlikely that debitage flakes removed by this technique would be recovered for, because of their minuteness, most are crushed or broken in the process of removal.

The Australians use another pressure technique which produces similar edge character and this has been described by ~~Birdsell~~, Gould and Tindale. ⁽¹⁹⁶⁶⁻⁶⁸⁾ ⁽¹⁹⁶³⁾

(Reference) The workman uses his teeth to sharpen the edge by holding the piece between the teeth and presses ^{ing} and pulls ^{ing} the artifact downward to remove small random flakes from the margin. This experiment has not been explored by the writer for obvious reasons. It is still a wide open field for those intending to replace their existing dentition.

When a more refined pressure technique is used to remove individual flakes, the tool is a piece of antler, bone, horn, shell, wood, or metal which is shaped to a blunt point at the working end. Pressure tool tips are rounded because a sharp, pointed tool would not have sufficient strength to

remove a flake without breaking the pointed tip. If the tip of the pressure tool is pointed, ~~then the objective piece must be supported.~~ *if would be ^{NOT} sufficiently strong to detach flakes, without the tip of the composite breaking.* But a rounded tip provides sufficient strength to apply both inward and downward pressures.

The diameter and size of the tool will depend on the size of the flake removed. As the detached flakes become progressively smaller, a tool with a smaller tip is substituted. These tools cannot be mistaken for awls and perforators because the abrasions and scratches on the tip are deep and cross-hatched. (Semenov)

A composite pressure tool consists of a handle with a bit (pressure point) affixed at one end. Handles may vary in length, depending on individual preference and the size of flakes to be detached. The longer handle increases the leverage and, therefore, will detach longer flakes.

Short composite pressure tools have a handle about the same length as the width of the hand with rounded bits of bone, antler, or metal inserted at the working end. Tools with blunted tips are used for pressure retouch and those with pointed tips are used for notching. I find the short composite pressure tool ideal for detaching small, narrow flakes which curve over the face of the artifact. The shorter handle permits the worker to use a slight wrist movement to curve the flakes past the median line of the artifact. However, the short-handled tool does limit the size of the detached flakes.

When the long-handled pressure tool is held between the inside of the right forearm and against the side of the worker's body, the leverage is increased. When using the long-handled pressure tool, the preform is held in the left hand with the leading edge vertical to the palm, and the back of the hand is rested on the inside of the left thigh. The back of the right hand, holding the pressure tool, is placed on the inside of the right thigh and the tip of the tool placed on the margin of the artifact. As the hands exert inward and outward pressure, the knees are brought together to enable

the worker to apply additional force. Using this type of tool and technique increases the leverage and enables the worker to detach flakes two inches in length.

We cannot exclude from pressure tools, the elaborate ^{varied designed} composite pressure flakers of the Eskimos. Handles are of medium length and are of bone or ivory with one end curved and flared to fit under the wrist and around the heel of the hand. This extension gives added leverage not possible with a shorter composite pressure tool. A slot is made on the underside of the unflared end of the handle and a bit inserted and made secure with leather strips or sinew. By slotting and hafting on the underside, pressure can be applied to the bit and the force will be applied upward against the handle rather than bearing down on the lashings. Some of the slots for holding the bit are slightly concave and some are flat. If flat, the slot is χ slightly angled and, therefore, if the exerted pressure loosens the bit, a tap or two on the bit will tighten it in the handle. Some of the bits are designed with two workable ends - one end for notching and the other end for pressure flaking. The worker merely loosens the bit and reverses ends for each type of work. ~~The composite pressure flakers from the Arctic are varied in design.~~

(Personal communication William Irving, George McDonald and Jorgen Meldgaard)

For experimental purposes, I have made similarly designed implements but ^{locking done in ivory} have used plastic ^{and wood} and antler for the handle. This type of pressure tool is comfortable and very satisfactory for keeping the flakes in alignment during detachment.

There is still another type of composite pressure tool, but it is used only on artifacts larger than the Hohokam points. The handle is a short wooden crutch with a top bar at right angles to the shaft and a bit inserted in the working end. This permits using the shoulder to increase and supplement the pressure exerted by the hands and arms.

PRESSURE FLAKING

There are numerous ways of pressure flaking and the application of force is not comparable in any way to that of percussion. Percussion is the detaching of flakes by striking and is usually concerned with only one angle of force in relation to the transverse section of the artifact. But the pressure technique involves pushing off the flakes and, generally, two forces must be considered and coordinated - first the inward and then either the downward or outward. The inward force must be sufficient for removal of a flake of predetermined dimension but not enough to detach the flake until the downward or outward force is applied.

Before the worker can start pressure flaking, the hand holding the objective piece (material being worked) should be protected with a pad of leather or other suitable material to prevent detached flakes from being driven into the flesh. ^{DRAWING NO. 1} If necessary, the objective piece may be rested on the padded thigh, or on rests of wood, ^{DRAWING NO. 5} stone, or any media which will support the piece as it is held in place by the fingers or heel of the left hand. If wood or stone is used for the rest, it should be covered by a thin layer of yielding material so the objective piece will be evenly supported, otherwise accidental fracture could occur.

Pressure flaking instructions will be given for a right-handed person, holding the objective piece in the left hand the the pressure tool, compressor, in the right hand.

Regularizing the Preform

The preform is examined for any surface irregularities due either to imperfections in the material, such as vugs and crystal pockets; or miscalculations in percussion work - such as step or hinge fractures. These irregularities must be eliminated and the surface made regular before successful pressure flaking can be accomplished.

Step Fracture:

Should the irregularity be a step or hinge fracture, a short pressure tool with a flat thin tip is used to remove the balance of this flake.

A step fracture occurs when a flake terminates prematurely in a right angle break. This step fracture must be removed, for it would be impossible to detach a pressure flake from the margin and delete this obstruction. The tip of the pressure tool is placed on the right angle break of the step fracture and pressed downward as almost simultaneous outward force is applied to detach the mass from the face of the artifact. If the right angle break of the step fracture has enough bearing surface to withstand these two forces, then the balance of the broken flake will detach. If it does not detach, then the worker must establish a

larger platform. To do this, the pressure tool is seated on the margin of the artifact directly above the right angle break and the worker deliberately terminates a ^{second} flake in a step fracture in the same place as the original step fracture break. *This establishes a larger platform. The pressure tool is seated in this area downward & downward force applied to detach the unwanted mass!* Should this second flake cause too much malformation of the preform, then the worker must attempt to remove a flake on the same face, *and make it impossible to seat the tool for removal of the mass* but from the opposite margin which will intersect and terminate at the right angle break of the step fracture. This is done by establishing a platform on the opposite margin directly in line with the right angle break and applying inward and downward pressure to remove the mass, intersecting and terminating at the step fracture break.

HINGE FRACTURE:

A hinge fracture terminates in a concave break rather than the right angle break of the step fracture. Removal of the hinge fracture flake is accomplished in the same manner as the step fracture. However, this type of termination makes it relatively simple to remove the irregularity because the pressure tool will not slip from the concavity.

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Irregularities:

If there are crystal pockets or differences of homogeneity in the material, it is better to pressure flake around these areas rather than try and force the flake through the obstruction. For, if an attempt is made to flake through the mass and fracture occurs before its intended termination, the irregularity would be further accentuated.

Other irregularities resulting from direct percussion preforming, such as unevenness and large crests left on the margins of the flake scars, must ~~also~~ be removed to make the objective piece regular and uniform for the final pressure flaking. ^{PLATE VIII Fig. F} To remove these irregularities it is often necessary to strengthen the platform by localized grinding on the platform area. Without this special preparation, the platform is apt to collapse before the desired flake is detached because the mass to be removed is thick and offers more resistance than the unprepared platform could tolerate. These irregularities are removed and the preform thinned with an antler pressure tool. The preform is placed on the pad in the left hand and the tip of the pressure tool is carefully seated on the prepared platform. Force is applied by pressing inward toward the palm of the hand and then downward until the irregularity

is detached. No effort is made to remove these irregularities in an orderly manner but by what is necessary to make the preform straight and smooth on both faces. It is during this stage that many artifacts are broken because of the size of flakes necessary to delete the irregularities.

Turning the Edge: *DRAWING NO. 1*

After the surface of the preform has been made uniform by removing irregularities, ~~a~~ step and hinge fractures, then the edges are made even and straight. The artifact is held on the pad in the palm of the left hand. A rod-like pressure tool - bone or antler tine - is substituted for the composite tool for, at this stage of edge preparation, the handle part of the composite tool would interfere with the work. The side of the rod is used rather than the tip, and the rod is placed parallel with the edge at a right angle to the longitudinal axis of the artifact. As the right hand presses the tool downward, it also applies inward pressure to the leading edge. A shearing motion results and the projections are removed in a straight line. This action is repeated bifacially and bilaterally until the preform has straight edges.

Edges turned ~~from~~ one margin ~~only~~ will be beveled and may be identified and as made by function, while in reality ~~this is merely~~ a method of platform preparation. ~~may be misinterpreted as a result of function whereas it is~~

Holding and Related Pressure Techniques:

The pressure tool, whether it be antler or a composite one, is held in the palm of the right hand with the fingers curled tightly around the handle. The tip of the pressure tool is placed as close to the ^{FIRST} knuckle as possible and yet permit clearance between the knuckle of the index finger and the leading edge of the artifact. The closer the knuckle is to the tip of the pressure tool, the greater the attained leverage. The wrist of the right hand is held rigid and in line with the forearm.

For purposes of clarifying the text, let us review the position of the preform in the left hand. The artifact is held horizontally in the palm of the hand with the obscure face resting on the palm and the visible face upward and apparent to the worker. Flakes detached to thin and ^{FORM} for the artifact are always detached from the obscure face. *DRAWINGS, 142*

There is one exception and that is the removal of micro flakes to establish ^{individual} ~~an~~ platform surface for seating the pressure tool. These are removed from the visible margin.

To detach flakes which will curve beyond the median line - or to the opposite margin - the left hand holding the objective piece is relaxed, with the fingers exerting just enough pressure to support the artifact. This permits the artifact to slightly roll when pressure is applied, thereby detaching a curved flake. Excessive pressure of the left ~~hand~~ fingers will frequently cause the artifact to break when pressure is exerted by the right hand. The left hand must be protected by padding to fit the palm of the hand - either leather, cloth, fiber, shredded inner bark (sagebrush, cedar, etc) a grooved piece of wood, or a padded stone. But the palm of the hand must be cupped to prevent the padding touching the surface of the artifact. This manner of padding and cupping the palm will allow clearance for the flake detachment and thereby avoid premature fracture. Different paddings offer different resistance to the objective piece and, therefore, will vary the flake character. By holding the left hand rigid and using a resistant pad, the applied pressure will detach flakes which terminate with a feathered edge. If the pad is soft, then the artifact will move and curved flakes will result.

The orientation of the preform on the padding and its position in the left hand will determine the angle of the flake scars on the objective piece. Oblique or diagonal flake scars result when the objective piece is placed at an oblique angle on the pad in the cupped palm and the pressure directed in alignment with the left forearm. Collateral flake scars result by holding the preform in the palm of the left hand transversely to the left forearm and applying pressure at right angles to the long axis of the objective piece. The last series of flake scars on the long, narrow, barbed Hohokam are generally collateral, ^{PLATE I a, b, c} indicating that the artifact was held in the transverse position and flakes removed at right angles to the lateral margins. Flake

scars on the distal end directed from the tip toward the base usually indicate that the point was repositioned in the hand and the force directed diagonally from the tip toward the base to prevent the tip from breaking. However, this is not generally true of the ¹⁺² Hohokam points, for they are collaterally flaked throughout.



The order of flaking is a matter of preference. One soon becomes accustomed to removing the flakes in a series along one edge from left to right (from the base to the tip), or vice versa; or by removing them alternately from the same margin but opposite faces. An exception is the herringbone (double oblique) flaking which is attained by flaking on one margin on the same face in a direction from left to right (but from the tip to the base) and then on the opposite margin from right to left (from the tip to the base). Each order of flake removal may be considered a diagnostic trait.

These are some examples of this in the #4 category.

Personal preference is to detach flakes from left to right (base to tip) on the same face and same margin. This develops a rhythm and dependable muscle response in preparing the platform and removing flakes directly in line with the ridge left by the previous flake detachment. This order of flake removal is typical of Hohokam points.

When you take a flake from the other margin from base to tip then do the same thing on the opposite margin from tip to base

#3 style PLATE ABC

The method of holding the long, narrow, barbed Hohokam artifact for final surface flaking is to place it on a pad at right angles across the cupped palm of the left hand with one end resting on the heavy muscle of the thumb. The curled fingers apply gentle, but firm, pressure to keep the point in position. The tip of the pressure tool is firmly seated at a right angle to the longitudinal axis of the point on the leading edge near the base. The edge has previously been made regular by abrading to prevent collapse from applied pressure. Force is applied by simultaneously bringing together the knees and applying pressure from the hands, arms, and shoulders. Hand pressure must be applied in two directions; Inward in the direction the flake is to be detached and, almost simultaneously, exerting outward pressure in a

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direction toward the palm of the hand but away from the artifact. Adequate inward pressure must be applied to prevent the tip of the pressure tool from slipping off the margin of the artifact. The inward pressure detaches the flake at the platform part and directs the flake across the face of the artifact. The outward pressure detaches the flake. The ratio and blending of the inward and outward forces is only attained after long experience. Since these forces cannot be seen and are difficult to describe, the worker develops a "touch" and "feel" for the necessary amount of each force to detach each particular style and type of flake.

To provide strength, the long, narrow, barbed Hohokam point ^{#1 + 2 PLATES I + II} must be left thick at the median line. The edges must be made thin so they can ultimately be deeply notched and some of the notches altered into barbs. This is achieved by detaching flakes which leave large bulbs on the margin and which are quite wide in relation to their length and terminated by feathering at the median line. This leaves the median line fairly thick and the edges slightly concave. The interval of placing the tool on the margin, the width of the tip of the pressure tool, and the amount of platform detached with the flake determines the width of the flake. If the tip of the tool is set far back on the platform, the detached flake will be wide and thick at that part, for the platform is adhering to the detached flake. If the tip of the tool is set near the edge of the platform, a thin flake will be detached with less platform adhering.

The objective piece (material being flaked) is placed in the hand with the obscure face resting on the palm and the visible face upward. But, before any pressure flaking can be done, platforms must be established for seating the pressure tool. ^{INDIVIDUAL} Platforms are established by removing one or more microflakes from the edge to prepare a surface for seating the compressor. A bluntly pointed pressure tool is placed slightly under the margin and then

pushed upward to detach a short flake from the visible margin of the artifact. The detached flake ^{OR FLAKES} leaves a slight bulbar scar on the margin which will be the platform for seating the tool. The tip of the pressure tool is then seated on this bulbar scar (platform) and pressure applied inward and then outward until the flake is detached and feathered at the median line on the obscure face of the artifact.

After this first flake is detached from the obscure side, then the second platform preparation is made. One or two microflakes are removed on the obscure side of the same margin next to the first platform to align the second platform with the ridge left by removal of the first flake. After the flake has been detached from the second platform in the above described manner, then another platform is made in the same way as the first, but directly in line with the ridge or crest left by the detached flake. This determines the interval of spacing. This technique of platform preparation and flake detachment is continued along the entire margin of the artifact from the base to the tip, flakes becoming progressively smaller and the spacing interval closer as the flaking process nears the tip. Pressure is applied to the platform on the margin, first inward and then downward. When these pressures are coordinated, the force will remove a flake from the obscure face. But if the piece is held with the margins vertical, the pressure is applied downward and outward. The downward force is applied on the platform at right angles to the longitudinal axis of the artifact and the force is directed from one margin to the opposite edge. As the flakes are pressed and guided across the face of the artifact, the adjustment of the ratios between downward and outward forces cause the flakes to terminate at a predetermined point.

When one margin has been completely flaked, the artifact is turned and reversed and the same platform and pressure flaking technique applied on the opposite margin and the same face, but now from tip to base. Since the flaking is now started at the tip, the first flakes detached will be small

and will become increasingly larger as they near the base of the artifact. Flakes are terminated at the median line to meet and intersect those detached from the opposite margin. When pressure is applied to the tip, it must be directed toward the base, otherwise the tip will snap and break. We now have an artifact flaked on one face.

After one face is completely flaked, the artifact is turned and reversed and flaking is continued in the same manner on the opposite face from left to right - starting at the base to the tip and then turning and reversing the artifact and flaking from the base to the tip. The interval of spacing is the same but now the worker places the tip of the pressure tool on the platform on the visible edge and aligned with the ridge left from the flake detached on the opposite face. The ridge defining the flake scars on the opposite face is used as the platform and when the flake is detached, it also removes most of the platform. All flakes are terminated at the median line. This order of spacing is to provide more material to support the necessary amount of pressing force to remove this series of flakes.

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After ^{one} both margins ^{has} been worked and the obscure side of the artifact is all flaked, then the artifact is turned and reversed and the flaking is continued in the same manner on the opposite face from left to right, starting at the tip and continuing the length of the artifact. Please note that now the flaking is started at the tip, therefore, the first flakes removed will be small and will become increasingly larger as they near the base of the artifact. When pressure is applied to the tip, it must be directed toward the base, otherwise, the tip will snap and break.

To obtain a smooth and regular surface on points such as the long, narrow Hohokam points, ^(PLATES I & II) it may be necessary to pressure flake the entire surface several times before exact and precise control of the flake scar pattern is achieved, duplicate flakes detached, and the piece is ready to be notched. Also, after each stage of flaking, it is necessary to re-align and straighten and smooth the margins, As each series of flakes is removed, the dimension and weight of the artifact is changed. The worker is very much aware of this and, therefore, when preforming, he gauges the size and weight of his preform to allow for these changes and ultimately produce the desired size and shaped point. If the preform was not made large enough, then it may be necessary to delete one or more of the intermediate flaking stages but this will produce variables in the character of the completed point. Also, when one is making a projectile point, or other flaked artifacts, the worker may encounter imperfections or non-homogeneity in the material which may cause the artifact to be malformed or to break. To overcome this, the worker must alter the intended design and made his work conform to these unforeseen conditions. The ultimate result will then be a completed artifact which is much different in design than originally intended.

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Therefore, variations of form can often be related to non-homogeneity of the material; multiform; lack of standardization of blanks and preforms; and the human factor of error of not considering all conditions such as proper forces, nature of tools, angles, and resistance of the material. It is never a simple act to flake both margins and both surfaces without error. Even for the master, absolute perfection of stone flaking is rare rather than a regular occurrence. This is because so many factors are dependant on mental and muscular coordination, proper preparation, variable forces and quality of material - to name a few. For example, a long lanceolate projectile point having both surfaces covered with narrow, parallel flake scars may have required the removal ~~as~~ as many as two hundred flakes; and the removal of each flake would require the same preparation and conditions as the removal of a single ~~blade~~^{FLAKE LIKE FLAKE}. The principles of the technique of parallel flaking closely resemble the principles of the blademaking technique. Aboriginal workers accomplished in the principle of parallel flaking would certainly have no trouble making blades. Sites which seem to substantiate this theory are the Lena River,^{SIBERIA} and some of the Cape Denbeigh^{ALASKA} cultures. Conversely, it does not follow that the blademaker could master the art of parallel pressure flaking.

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NOTCHING:

Before the point is notched, the edges are checked for regularity and straightness. Any minor corrections or slight imperfections of the edge can be corrected by holding the point in the fingers and gently pressing off any irregularities or projections resulting from the hand-held pressure flaking. The point can also be sharpened in this manner. ↓

DRAWING-5
11+12

The most common form of notching is the making of indentations on the base of the artifact to facilitate hafting. Other forms^{an} of notching is the making of indentations along the lateral margins of the artifact and probably ^{these} were designed to increase penetration and to restrict withdrawal. There are several notching techniques as well as many styles.

Serrations and denticulations are diminutive notches and the fabricating technique is much the same as notching. The majority of notches are either designed in the form of a V, or they are made in the shape of an elongated U with parallel sides.

The notching technique requires pressure tools which are smaller and thinner than the regular pressure flaking tool. Notching tools can be single incisors of rodents, beaver, rabbit, squirrel, packrat, porcupine; enamel plates derived from molars of large herbivores; valves of shellfish; edges of flakes and blades made of untreated silicious rock; nut shell; and metal. The width of the notches are variable and are governed

by and depend on the size of the notching implement *and design of the worker.*

The side, or edge of the notching tool is used rather than the tip, or pointed end, for the *sharply* bluntly pointed tip would not withstand the pressure necessary to remove flakes within the notch. The major part of aboriginal notching indicates *use of* the pressure technique rather than indirect percussion.

There are, however, examples of large knives and lance or spear points bearing notches which are too large to be pressure flaked and quite probably the notching flakes were detached by indirect percussion (punch and percussor). Experiments in notching by indirect percussion reveal that this technique limits control and increases the *breakage* percentage, ~~of breakage.~~

I find that indirect percussion is only useful for notching when the size of the notch exceeds that ~~which~~ can be removed by pressure. Pressure notching permits the worker to direct and control the forces necessary to remove a flake within the notch and to prevent fracture of the artifact.

Notching is a very exacting technique, for force must be applied to the margin at exactly right angles to the longitudinal axis of the artifact

and this ~~which~~ makes the piece vulnerable to breakage. If the force is directed at either more or less than a right angle, *to the LONG AXIS* the breakage factor will be

increased. *DRAWING 7* ↑ To stabilize the projectile point to withstand the notching pressure, thumb support must be provided at the point of notching.

To begin notching, a short flake is removed from the margin which

will correspond to the desired width of the proposed notch. The tip of the pressure tool is placed on the margin and pressed downward (not inward). This removes a microflake which will make a small notch, ~~and~~ bevel the edge ^{at that part} ~~at that part~~. ^{to make a platform} The width of the notch should be slightly larger than the width of the notching tool. The margin is generally thin and the first flake must be detached with care or it will remove the corners at the edge of the artifact. Until one has practice in notching, it is better to remove several small flakes to attain the desired width. The tip of the pressure tool is used to remove the first flake, or flakes, and then, because of the additional pressure required, the edge of the pressure tool is used to remove the principal notching flakes.

The indented margin is ~~now~~ ^{now} beveled ~~and~~ ^{so} the artifact is turned and a single micro flake is removed diagonally on the same face at the two points where the bevel intersects the edge. The beveled platform is now free and isolated as a projection but still retains part of the original bevel. Then the edge of the pressure tool is aligned with the beveled platform and pressure applied first inward and then outward in a rolling motion to detach a flake. The ratio of the downward and outward pressure will determine the length of the detached flake. However, if the downward pressure is excessive in relation to the outward pressure, a step fracture will result and then it will be impossible to deepen the notch beyond the

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right angle break of the step fracture. Removal of the first notching flake will form a bevel scar within the notch on the opposite face. This bevel is used and prepared as a platform in the described manner for the next flake removal on the opposite face. After each flake is removed, the artifact is turned and the platform prepared ^{IF NECESSARY} for additional notching flakes. This is continued until the notch reached the desired depth. It is important to note that the notching flakes must form a bevel alternately to serve as a platform. If the bevel is lost in this process of notching and becomes rounded within the notch, then no additional flakes can be removed. If multiple deep notches are to be made on the margins, then only one lateral edge is notched at a time. *The methods of platform preparation are much the same in all sections described.*

Method Following are five different method of holding, notching, and serrating:

Method A. Simple free-hand holding:

This method is used to notch and serrate artifacts which are reasonably thin or, at least, have thin margins; and ^{also} for those that do not require the removal of large flakes to accomplish the notching.

The thumb of the left hand is placed on the side of the artifact at the desired point of notching and as near in line with the pressure tool as flake detachment will permit and yet clear the thumb and avoid injury. The thumb of the right hand holding the notching tool is pressed against the underside of the middle finger of the left hand, locking the two hands

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together. This provides both leverage and stability. The thumb of the left hand is pressed against the artifact on that side while the right hand applies pressure to the platform in a rotary motion from the edge of the pressure tool until a flake is removed. ^{DRAWINGS 8, 9 & 10} Then the artifact is turned and a notching flake is removed from the opposite face in this same manner. When the notching is made for hafting purposes, I generally work alternately on both margins of the projectile point. As the notching progresses toward the median line, this alternating process will indent both margins evenly and in a direct opposite line. ^{Basal notches} When the notching ^{are crushed} is done on a projectile point and the notch has reached the desired depth, the bevel is intentionally crushed. This eliminates any sharp edges for the hafting.

Method B, Resting the back of the left hand on the inside of the left thigh:

The back of the left hand is rested on the inside of the left thigh and the back of the right hand, holding the pressure tool, on the inside of the right thigh near the knee. The worker assumes a seated position on a very low stool. Simultaneously with the application of hand pressure, the knees are brought together, exerting additional force to the artifact. Pressures provided by the legs allow the worker to remove larger notching flakes than could be removed by simple free-hand holding. ^{DRAWING 3}

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Method C. Massive Notching by Pressure:

This method is used to notch large lance points or knives for hafting. The technique is much the same as described in method (b), the difference being in the holding position of the artifact and its position between the thighs. The artifact is held in the left hand with the long axis parallel to the left thigh and the edge to be notched pointed upward. To provide additional leverage, the artifact is held well in between the thighs close to the body. The side of the pressure tool is placed on the beveled margin and the shoulders and back are brought forward exerting force as pressure is applied to the artifact by the hands and thighs. The left hand, holding the artifact, also aids by being pressed to the right until the flake is removed. This method permits a large lunate notching flake to be removed. Flakes are removed alternately as previously described.

Method (d) Using a Solid Support to Rest the Artifact:

This solid support method is necessary when the objective piece is very narrow or thin, or a combination of both. If a yielding support, such as the hand or a pad, is used, the artifact will flex and break when pressure is applied to the margin. Therefore, the artifact must be supported by an unyielding material, such as a piece of wood or an anvil stone covered by a thin piece of leather or similar material. The

(DRAWING 13)

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support must be placed directly under the part of the artifact where pressure will be applied. This support method can also be used to replicate the extremely narrow Hohokam points and their multiple notches. Series of small flakes can be removed from both margins and both faces until the desired width is reached. Because of the hard support and the uni-directional pressure, the flakes are feathered out at the median line of the artifact. To serrate and notch, flakes are removed first from one margin on both faces in a direct line and then on the other margin and both faces in a direct line. This style of flaking produces an artifact that is diamond-shaped in transverse section. This method of holding is typical of the small attenuated, serrated points, commonly made of obsidian. ↑ PLATE III # 2

Method C. Use of a pad in the Palm of the Left Hand:

This style of holding is much the same as used in regular pressure retouch flaking. The tip of the tool is used rather than the edge or side. Since the sharp tip is weaker than the edge of the spatulate style pressure tool, the tip must be slightly rounded to make it stronger. The tip may be modified to suit the particular style of notching or serrating. Generally it is blunted so the edges will clear the sides of the notches, but this limits its use to making expanding and wide notches. This type of pressure tool is more suitable for modifying the bases of stemmed

projectile points or those with large corner notches.

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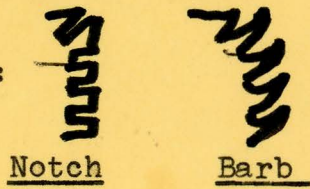
A sharp-pointed pressure tool is useful only for shallow and minute flaking of the margins and lateral edges. Minute denticulations (serrations) can be made by placing the tip of the sharp-pointed pressure tool as close to the leading edge as possible and pressing downward (not inward), causing a microlunate flake to be removed - typical of the light, thin, side-notched Hohokam Point, Fig. (a, b, c) PLATES IV + VIII

There are several styles and techniques of serrating the lateral edges. (1) Flakes may be removed from one side and one margin and the artifact turned and the opposite face and margin flaked in a similar manner; or a combination of uni-lateral and uni-facial flake removal. (2) Serrating flakes may be removed alternately from the same margin, producing edges resembling the teeth on a saw. (3) The flakes may be removed bi-facially by using the negative pressure bulb on the same margin on the opposite face as a platform to define moderately deep serrations with sharp edges. (4) Serrating flakes may be removed along one lateral margin but sufficient space must be allowed between the flakes to permit turning the artifact and removing serrating flakes between the flake scars on the opposite face and the same margin. This technique causes the edges to be sinuous, sharp, and saw-like. (5) Another style of serrating calls for the use of a pressure tool with a slightly rounded tip, similar to one

used in regular pressure retouch. Flakes are removed over the face toward the median line. However, they are spaced to leave projections on the margins which will serve as serrations. Instead of a uni-directional pressure, a bi-directional pressure is used by first pressing inward and then outward. The point may also be turned and flakes removed in line with those removed from the opposite face, causing the previous indentations to be deepened. If this technique is used, the artifact is both retouched and serrated at the same time. Each change in method may serve as a technological trait.

Barbing:

Barbing is akin to notching but differs in that notches have square edges and corners; whereas barbs curve in a gentle sweep toward the base of the artifact and the curved edge is serrated:



The palm of the left hand holding the artifact is padded with a piece of leather and a sharply pointed piece of bone is used as the pressure tool.

Barbing is begun by first notching ^{as previously described} along the marginal edges of the

projectile point to determine the depth and spacing of the proposed barbs.

Then the distal edge of the notch must be rounded and the square corner removed to form the gentle curve of the barb. This shaping is accomplished by bifacially pressure flaking the distal edge of the notch. Downward, and a minimum of inward, pressure is applied along the distal edge of the notch until it is rounded and slanted toward the proximal (basal) end of the point. First one face of the barb edge is pressure flaked in this way, then the point turned and the same technique applied to the opposite face of the same barb edge. When the barb is properly shaped, then the distal edge, ^{of the barb} is serrated and made sinuous by detaching small bifacial pressure flakes alternately from this same edge. PLATE I, Fig. a,

Drawings 8, 9 & 10

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Tipping:

The distal ends of projectile points must be made sharp to allow penetration of both the artifact and shaft. The technique of tipping a Hohokam point is generally uniform, but represents only one tipping technique. *However variations do occur on the #4 utility point which are of a random nature. (PLATE 5)*

The distal end of the projectile point is placed flat on a solid surface which has been previously covered with a single piece of leather or hide. This padding conforms with any slight irregularities in the artifact or support and provides uniform resistance during the application of pressure. The compressor is a slightly rounded but semi-pointed piece of bone. *DRAWING 13*

The **prongs** of the pressure tool is placed on the margin of the tip and downward pressure is applied vertical to the lateral edges. This produces flake scars on the tip which are collateral and at right angles to the lateral margins. No inward pressure is applied. This single direction of vertical pressure to the edge causes the flakes to terminate at the median line of the tip, thereby forming a ridge down the center.

This technique of tipping is somewhat unique but is one of the technological traits of the Hohokam points. The most common method of tipping is to finger-hold the tip of the point and press the flake off diagonally from the tip toward the base, leaving a chevron, or herringbone, pattern on both faces of the tip. *DRAWINGS 11 + 12*

A technique other than projectile point making that deserves mention, is that of making large oviate flakes from the exterior surfaces of water worn cobbles. The flakes are three to six inches across, of tough, granular and ~~of~~ ^{material surface} coarse texture. The form is plano-convex, ^{the} plano side being quite flat with little or no bulb of percussion, ^{having} little or no compression rings, and feathering on all margins. The convex side of the flake is the semi rounded surface of the water worn cobble and quite smooth.

The absence of the bulb of force is characteristic of the cone of percussion being split rather than the worker using the fracture angle of the cone of force (percussion). The intentional splitting of the cone to cause it's shear involves many physical problems not yet fully understood. Great force is subjected to the rounded surface of the cobble (generally with no evidence of a platform) and the large flake is removed from the surface of the spheroid cobble or small boulder. The exact technique is yet unresolved by experiment. Experiments to date have been by hurling the cobble against a large anvil stone and the use of bi-polarisim, but is still unsatisfactory for uniform repeated results#. The flakes are excellent multipurpose implements and serve well for forming bone, antler or soft stone. May be used as scrapers, choppers, fleshers, digging tools

~~and~~ ect. The granular edge makes an ideal saw and a right angle cut can be made by using the smooth dorsal side as a bearing surface, wood antler and bone can be formed or notched with comparative ease and speed, being superior to a flake of vitrious material as it lacks the abrasive qualities.

Archaeologicaly these specialized flakes have recieved little rechognition, but have been noted to occure on the Fraizier River(Charles Borden), several sites in Idaho (Earl Swanson) and Snaketown (Emil Haury), personal communication.

*(DONNAN & MOSELY, 1968)

Conclusions:

The excavations at Snaketown have revealed an occupation of skilled and ingenuous peoples who were professional specialists in the arts and sciences.

After viewing the results of only one phase of their stone tool industry, i.e. the projectile points, there is no doubt that these were master toolmakers. Not all of the stoneworkers were skilled, for the utility points show less ability and certainly not the quality of work of the elaborate barbed points. It seems clear that the Hohokam had their master toolmakers and some of the hunters made their own points as best they could. In addition to the projectile points, these people formed stone by pecking, grinding, polishing, drilling and incising. Their flaked stone tools include several distinct types, forms, and styles; diverse manufacturing techniques; and show a preference of materials.

Apparently over a long span of time, the Hohokam devised, accumulated, retained, and refined diverse techniques of working stone by the flaking process. Pride of workmanship seemsto equal, if not surpass, actual functional value. Proof of their extraordinary flaking ability is their extensive use of quartz crystal which is extremely difficult to flake because it lacks homogeneity. Each style appears to have been intentionally designed to serve a definite function. The elaborate barbed forms are difficult to make and it takes several hours to complete just one point. Certainly they must have been designed for a very special function more complicated or ceremonial than just for hunting game. The utility points would be very adequate and suitable for killing small game and they can be made from a common flake in just a few minutes. ~~Waxe~~ As yet, we cannot know the intended function of these elaborate points, but suggested uses could be: ceremonial; for defense against interlopers or intruders; ^{or for} specialized hunting endeavors.

A representative collection includes points such as: (1) The elaborate long, narrow, barbed, or multiple ^{notched} ~~notched~~. (2) Small points with multiple notches about one-half the length of the margins. (3) thin triangulate side-notched. (4) Small, random flaked utility points.

The first two categories (1) (2) show a high degree of sophisticated specialization of workmanship and material preference. The triangulate points (3) exhibit flaking techniques ranging from very simple but well controlled pressure work to highly refined workmanship. They would be very adequate for hunting and defense. Some points in this (3) category are ^{isosceles} ~~isosceles~~ triangulate in shape and the pressure flaking shows diversity of workmanship. Some are flaked by a simple embryonic technique and others reveal highly refined and skilled flaking ability. One example (Fig. A, Plate 4) a side notched point shows unbelievable skill approaching perfection. The point has been pressure flaked to a remarkable degree of thinness. Final retouch flakes are terminated without error at the median line. The edges are perfectly straight and the point is in perfect bifacial ~~balance~~ balance. The hafting notches have been expanded internally and the lateral margins are minutely serrated. Magnification is required to measure the spacing interval of these serrations - approximately 1 MM (Plate 13). Due to the worker's skill, this style of point differs from similar side-notched points because of its perfection and the above mentioned characteristics. Side-notched points have a wide geographical distribution in the U.S.A. (Birch Creek Papers #1,2,3, Swanson 1964-66; Danger Cave, Jennings, 1957; Arikara Archaeology, Lehmer and Jones, 1968) but they do not approach the perfection of this particular type of Hohokam point. The utility points (4) lack uniformity in both materials and workmanship and indicate that they were made by less discriminating and not as skilled workers. Aboriginal sites such as Clovis, Eden, Folsom, Agate Basin and other paleo-indian hunters yield stone tools which show consistent and quite uniform patterns of flake removal. But the Hohokam projectile points show a wide diversity of form and techniques.

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A representative collection includes points such as: (1) The elaborate long, narrow, barbed, or multiple notched. (2) Small points with multiple notches about one-half the length of the margins. (3) Thin triangular side-notched. (4) Small, random flaked utility points.

The first two categories (1) (2) show a high degree of sophisticated specialization of workmanship and material preference. The triangular points (3) exhibit flaking techniques ranging from very simple but well controlled pressure work to highly refined workmanship. They would be very adequate for hunting and defense. Some points in this (3) category are ~~triangular~~ ^{triangular} triangular in shape and the pressure flaking shows diversity of workmanship. Some are flaked by a simple embryonic technique and others reveal highly refined and skilled flaking ability. One example (Fig. A, Plate 4) a side notched point shows unbelievable skill approaching perfection. The point has been pressure flaked to a remarkable degree of thinness. Final retouch flakes are terminated without error at the median line. The edges are perfectly straight and the point is in perfect bifacial flake balance. The flaking notches have been expanded internally and the lateral margins are minutely serrated. Magnification is required to measure the spacing interval of these serrations - approximately 1 mm (Plate 13). Due to the worker's skill, this style of point differs from similar side-notched points because of its perfection and the above mentioned characteristics. Side-notched points have a wide geographical distribution in the U.S.A. (Birch Creek Papers #1, 2, 3, Swanson 1964-66; Danger Cave, Jennings, 1957; Arkins Archaeology, Lehner and Jones, 1968) but they do not approach the perfection of this particular type of Hohokam point. The utility points (4) lack uniformity in both materials and workmanship and indicate that they were made by less discriminating and not as skilled workers. Aboriginal sites such as Clovis, Eden, Folsom, Agate Basin and other Paleo-Indian hunters yield stone tools which show consistent and quite uniform patterns of flake removal. But the Hohokam projectile points show a wide diversity of form and techniques.

Some of the long barbed chert (quartz) points are polished on the basal edge and on the proximal sides of the barbs. This could be intentional or accidental. It may be a polish put on the base by the worker to prevent cutting the hafting media. The polishing on the uppermost parts of the barbs could have been put there by the worker to prevent the points withdrawal and to insure inflicting a greivous wound which could ultimately result in death. If the polish was intentional rather than accidental, this would increase the workers time of finishing the long barbed point and further substantiate the theory of a more specialized function than merely for securing game.

But the Hohokam cremeated their dead, so we must consider that this may be an accidental glaze rather than a polish - the result of the intense fires of the cremation. Some of the obsidian points found in the cremation were softened and deformed by the heat. Obsidian is a natural glassand has a natural blending of oxides which would lower the altering temperature. Quartz (chert) softens at 2912^oF. However, if it is mixed with metalic oxides or calcium, it would soften at a lower temperature degree. The presence of bone (calcium) within the cremation would act as this agent and thereby impart a glaze that could be interpreted as polish.

When excavations at this site have been expanded or completed and a microscope of sufficient magnification is used, the glaze vs polish ^{could} ~~will~~ be resolved. and the world will know much ~~more~~ about these forgotten pre-Columbian Americans.