

The new dry kilns at Rutledge will turn out a lot of dry lumber for war uses as long ${ }^{2 s}$ the war lasts. This is the reson that the War Production Board approved their construction during war time.
In post-war times the kilns will be very important in the Rutledge operation not only for their obvious purpose, but also because they are tangible evidence to the Rutledge employees and to the community of the permanence of Rutledge in our program of forest manduction.

C. L. BiLLINGS, General Manager.

TH-RUTLEDGE DRY KILNS-three Th King rushed.

Bottom-CEMENT FOR RUTLEDGE TUNS-13 carloads will be used.

## September is <br> Third War Loan <br> Month BUY AN EXTRA BOND!

## KILNS FOR RUTLEDGE

Another link in the chain that is to spell permanence for the Rutledge operation of P.F.I. is daily being forged in the millyard at Coeur d'Alene. It is the erection of ten cross-circulation Moore dry kilns, and following, as it does, the purchase of 115 million feet of Idaho White Pine a year ago in the Fishook and Sisters Creek area of north Idaho from the Northern Pacific Railway, it lends added credence to the statement made by Rutledge Unit manager, C. O. Graue, at the time of the Fishook purchase ... "We feel that this purchase extends the life of our plant in Coeur d'Alene almost indefinitely.'

Erection of the kilns has as its first objective a speeding up of lumber production at the Rutledge plant so that dry lumber will reach Uncle Sam in less time from Rutledge than would be the case were it necessary to air dry as in the past. Operation of the kilns at Rutledge, a plant that furnished much lumber for Navy's Farragut, Army's Geiger and Galena, the Aluminum rolling mill at Spokane and a host of other government projects will result in another worthwhile accomplishment at Rutledge, because the kilns and the Pres-to-logs plant will consume all the refuse wood from sawmills and planing mill when the kilns begin operating. As at Clearwater there will then be no (Continued on page four)


## THE FAMILY TREE



Published by Potlatch Forests, Inc., Once Monthly for Free Distribution to Employees

$\qquad$ Leo Bodine
Correspondents
Robt, Billings $\qquad$ Rutledge Mable Kelley $\qquad$ Potlatch
Joe Flahive
Jerry Johnston $\qquad$ Potlatch Woods Carl Pease Clearwater Plant

## Libel Suit

The Family Tree has now officially become a success. During the month the editor was threatened by three separate individuals, one of whom mentional libel action.

The verbal threats were couched in such blasphemous language, and were so absolutely personal in character, that they cannot be repeated, but the contemplated libel action was announced in writing by parts department foreman Jack (Grandfather) McKinnon of Headquarters and translated reads:
"A recent issue of The Famliy Tree, for which I understand you assume all credit and responsibility, contained a statement directed at one Jackson McKinnon to the effect that a certain person planned on flying a plane over this Headquarters Warehouse and 'scaring off the pants' of said McKinnon, or words to that effect.
"Bodine, your venom dripping pen has finally brought you to book. My attorneys advise that you can be convicted of criminal libel. You may well ask wherein the article held me up to contempt and ridicule. The answer is your suggesting that a plane would cause fright, and that at the first symptom of fright I would remove my pants."
Editor's note: The Family Tree apologizes . . . has no reason to believe Mr.

McKinnon removes his pants when frightened . . . suspicion he is incapable of doing so .... smilingly pictures his embarrassmeni.

To George Nelson, Lewis-Clark Hotel manager, during the month came a letter from veteran P.F.I. man Charlie Peterson, now living in Portland, Oregon.

The letter mentioned the loss while in Lewiston of a small notebook containing addresses and asked that Mr. Nelson forward same, if found in the hotel. Failing to locate the notebook, Nelson referred the matter to mill superintendents Frisch and Troy, guessing that the address book might have been found at the mill. IT HAD!
However, due to the fact that the owner's name did not appear within the address book, it had been rather widely circulated at the mill in an effort to discover the owner (because it was obviously of great value and the work of many years). The book itself was a model of what can be accomplished in cross-reference indexing of addresses with supplemental information and excited the universal admiration of all those privileged to thumb through its pages.

Addresses were classified as to city, age, physical appearance, alcoholic capacity, food consumption, conversational ability, intelligence, politics etc. The book was also divided into sections as to school teachers, widows, and juvenile delinquents, but there was no division as to sex, all the addresses being those of female gender.

Supplemental data ranged from a simple and expressive "Wow" following the name of Olga Swenson, to a quiet "not so hot" after the name of Hilda Thorgenson. After the name of Fanny Beerrump came the words "beautiful, but definitely not dumb" and in parenthesis the word "furcoat."

## Commented Superintendent Dave

 Troy. "Peterson dian't fool us for a minute with that cane he was carrying when he was over here. That was just his idea of camouflage." Said Superintendent Jack Frisch, "A marvelous book." Wrote hotelman Nelson when returning the book, "It would seem you have met some very interesting people, Mr. Peterson."[^0]
## "Hay Trouble"

Controversy over the hay grown $z$ Clearwater mill by Superintenden a Troy and shipped to logging Superity ent Howard Bradbury at Head raged unabated during the month of A
Wrote Mr. Troy, "We do not like int compelled to hold our price to a 2m ceiling minimum. We are doing sh, h ever, in the spirit of patriotism 50 nemsers and important to all of us during timin war. Our second crop is about reati go forward. When it arrives, pleast someone inspect it who knows alfalf reputation as hay producers stands a challenged. Only today Mr. C. L. Pitls in behalf of our company, received fo the U. S. Department of Agriculture 1 S. Crop Corporation Certificate of $\mathrm{S}_{\mathrm{m}}$ it This certificate is an award for patit service on a farm or in a food precenit factory, and, Mr. Bradbury, yout dant them for nothing."
Replied Mr. Bradbury, "If you ei have persuaded Harold White to ld put that hay in the dry kilns for a wet two, all this correspondence and exht tion would not have been necessar, brag about all the honors bestowel you by the War Food Administratio the award you received is nothing pared to the one we should receive far this hay and trying to get something e it. In fact. we deserve nothing leas th Distinguished Service Cross. May men gest that you do not need to worry a the ceiling price of hay . . . the mere hin charge should be sufficient ceiling, all t considered. The stuff you have sent $n$ date will provide sufficient bedding for cattle this winter. Please, now ship 4 in alfalfa hay."

## Average Lunch Box Far From Adequate

A survey in Sales Management rest the mysterious contents of the average worker's lunch box. Nutrition experts dietetians would hardly endorse these $\frac{1}{2}$ on which millions of workers depend health and energy. 99.9 per cent cont sandwiches. 90 per cent of the sandri were made of meat. Desserts, mostr ch and pies, were found in 65.2 per cent boxes. Beverages were found in 34 cent with coffee predominating, The centage of vegetables was only 224 cent and salads weve not even listed.

The War Department's huge pe building in Washington has been the of many jokes-here is yet another woman, obviously soon to become a mi approached one of the guides within building and asked that he arrange for to get to a hospital immediatels guide hastily consulted his map and "T'll do my very best, madam, but Th at all certain we can get there in It seems to me that in your condition should have known better than to such a big building as this."

Came the reply-"When I came in है wasn't in this condition."

## potlatch Tops In bond Purchases

1 bad skid in the percentage of nos invested in war bonds at Rutayduring July dethroned the camp oss Potlatch to first position wecond derage of $9.43 \%$.
To attain first place Potlatch posted luy creditable increase of $.85 \%$ (t) Cour d'Alene slumped $1.51 \%$ 1 figure of $8.78 \%$. Clearwater fured a drop of $.91 \%$ and finished y stlar position with an average of - Tife

The first place position now held - Potlatch was last held by them bjamary and from February through me was occupied by Rutledge. Clearhit has not been in top spot since Dumber 1942.
Top ten departments from the three rils for July were:

| nsite, Potlatch Kiln, Clearwater | $14.91$ |
| :---: | :---: |
| IT Piant, Potlatch | 13.11 |
| hum, Mdy. 4-sq., Potlatch | 12.33 |
| rat Offices, Clearwater | 11.89 |
| nod Shed, Clearwater | 10.94 |
| F-t-logs, Potlatch | 10.80 |
| a Sumill \& Lath, Rutledge. | 10.75 |
| Uhe Shop, Clearwater | 10.75 |
| Irx. Clearwater | 10.55 |
| $L_{50}$ three departments were: |  |
| lasportation, Clearwater | 3.39 |
| 1al, Clearwater | 4.71 |
| ma Chain, Rutledge | 5.90 |
| ant averages were: |  |
|  | 9.43 |
|  | 8.78 |
|  |  |

The W. I. \& M. Ry., consistently fing the highest purchasers of war ond posted a figure of $10.78 \%$ to * furchase of bonds for July.

In Fo Cont Flag at Rutledge November through June.


NAVY DAY PARADE IN LEWISTON-The truck is a big White, one of those that daily haul logs from Camp 53 back of Waha Lake. The logs, $32 \prime$ in length, are in actuality going to war, exactly as the sign on the load states. Within a short period they will have been converted into boxes and crates and will carry everything from ammunition to tanks and airplanes to the war fronts.

The parade was several blocks in length and was well applauded, although the parade day crowds of former years were largely noticeable by their absence.


The seven essential food groups that supply us with necessary vitamins, minerals, proteins, fats and carbohydrates are: 1 -yellow and green vegetables; 2-oranges, tomatoes, grapefruit, raw cabbage; 3-salad greens, potatoes, other vegetables and fruits; 4-milk and milk products; 5meat, poultry, fish, eggs; 6-bread, flour, cereals; 7-butter or fortified margarine. To keep healthy all of us have to make up our daily diet from these seven vital food groups.

A businessman determined to bring to an end his wife's running around with other men and sent the following letter to one of the men involved: "My dear sir: I am fully aware of your relations with my wife. Be at my office at 2 p. m. sharp on Monday." To which he received the following reply: "Your circular letter received. Will attend conference on time."

Little Girl: "Mother, are you the nearest relative Ive got?"
Mother: "Yes, honey, and your father is the closest."
"What a splendid fit," exclaimed the tailor . . . carrying the epileptic from his shop.

## Meanest Man At Camp 14

The flunkeys did a washing at Camp 14 and hung it on the line to dry, which it did stiff as a board. Some dirty so-an-so (quoting the ladies) apparently sneaked up to the clothesline while they were occupied elsewhere and dipped all their delicate underthings into a pail that contained a heavy solution of starch. It was most irritating . . . according to reports. If you've ever tried wearing starched underwear you should know

Said the sergeant to the members of the canine corps: "To your posts."

About $90 \%$ of all sickness is due to errors in diet, so thought the late Dr. William Osler, internationally known physician. Perverted taste is largely responsible for the bad choice in foods. As taste is principally a matter of training, the diets of the majority of people can be improved by proper reduction.
"I'm sorry," said the lumberjack, "but I haven't any money to pay for that meal."
"That's all right," replied the restaurant owner, "we'll just write your name on the wall up there and you can pay the next time you come in."
"No! Don't do that. Everybody who comes in will see it."
"Oh, no they won't. Your coat will be hanging over it."

Stenographer: "Did your first horseback ride give you a headache?"
Other Stenographer: "No, just the opposite."


Cored Brick for Rutledge Kilns-the holes are to reduce weight- 34,000 will be used, plus 10,000 firebrick.

## Kilns For Rutledge

need for the big refuse burner that in other years has been employed to burn waste sawdust and slabs. Rutledge will have attained $100 \%$ utilization of its refuse material.

The Rutledge kilns will cover an area 160 feet by 104 feet and will be twenty-one feet high. They are alte type kilns and their design includes various improvements not present in the kilns at Potlatch and Lewiston. They were formerly a part of the Long-Bell Company's plant at Klamath Falls, Oregon, and when that plant was dismantled were obtained and shipped from there to Coeur dAlene. A maximum size fan of 72 inches can be used in the fan ducts of the kilns although the first three kilns that are being rushed to completion, and are expected to begin operating about October 15 th, will use the 36 -inch fans that were in the kilns when in use at Klamath Falls. Should the 36 -inch fans prove adequate they will be retained, otherwise a fan of larger size will be substituted. The fans will be mounted in an overhead position contrary to the general practice of installation below the kiln. There are two reasons for such placement of the fans the details of construction will be simpler and there will be faster and casier access to the fans for maintenance, inspection and service after the kilns get into operation, The fans are reversible. That is, after forcing a current of air across and through the lumber within the kiln for a certain length of time from one direction they can be reversed to force the air across the kiln from the opposite direction, thus giving quicker and more uniform drying. There are thirteen fans to a kiln and within each kiln is 1600 feet of one-inch fin pipe. The fans, which are pressed on to ordinary pipe, give to each foot of pipe so treated a heat radiation four times that of ordinary pipe.
To make possible operation of ten dry kilns an additional boiler had to be acquired for Rutledge and this was also purchased
from Klamath Falls, was dismantled and shipped from there to Cocur d'Alene. With the boiler was obtained a six-foot diameter, 225 feet high, steel smokestack that will be erected on the lake side of the new boiler location adjoining the present power plant. The new smokestack will rise to a considerable height above the stack already in use which rises upward a height of some 150 feet. To hold the second stack firmly in position there will be four sets of five guy wires, running out from the stack at four different levels. The guy wires must be placed and anchored with great care to avoid the wires which anchor the present stack, as otherwise wind action against the stacks would cause the wires to rub and sever one another. The guy wires that lead out from stack number two on the lake side will be fastened to a series of piers in the lake, each pier representing a cluster of three pieces of piling driven deep into the lake floor with a pile-driving machine.

The boiler foundation for the added boiler at Rutledge has now been poured and during the first week of September erection of the steel for the boiler itself will begin. The fire, service, and turbine condenser pumps that had to be relocated to permit installation of the boiler now occupy new spots and are permanently located. Still to be performed at some future time is work on the pipeline that leads from the pumps out into the lake for a distance of approximately 1500 feet and ends 85 feet under the lake's surface. At the moment bits of debris and an occasional fish gain admittance to the line . . . perhaps due to partial disintegration of the screen at the pipe's end.

From the power plant to the kilns will run a heavy 1250 -foot power line and a 6 -inch steam line with a 3 -inch return line for condensate. These will all be carried from the power plant to the kilns on a single set of poles with the power line at the top of the poles and the steam line close to the ground for much of the distance. The steam line will be insulated with fiber glass insulation instead of the customary asbestos magnesia, which is dif-
ficult to obtain because of war nol glass, however, seems certain to acceptable insulation. It is a compora new product but already has in to for satisfactory performance.

With installation of the ten $k$ Rutledge of necessity has come a :h re-arrangement of the fuel handtitis and the new system promises =1 provements.

The blow pipe from the plat will be extended and will empo collector so placed as to make sending dry fuel to the Pres-to-tep to the power plant, or to the stomp This re-arrangement will do mi eliminate shavings and other bity from blowing back over the plant 4 housckeeping chores for the plar be lightened appreciably as a resmlt

The fuel hogs in the sawmill ate moved to a new location on the Nm of the sawmill to permit sending ${ }^{2}$ fuel to the power plant. A belt 12 length, 24 inches in width, will car from the sawmill to the power then second belt will run from the haik storage pile back into the power return fuel from the storage pilt necessary for power plant operitis

A fuel loading system similar to $\frac{2}{2}$ Clearwater to permit return of ful: the storage pile to the power plant constructed, and a bulldozer, equini power to a Caterpillar RD-6, will in ployed to move fuel up to the retm and away from the outward beit necessary.

It is not likely that the Rutieden. will be complete in all details umit the first of next year, although this link in the chain of events the thoroughly modernized the plant asf it a never-ending life expectancy will ably be complete in major part wilie next seventy days. The whole gives? a cheerful wish from the rest of P.PI "Long Live Rutledge."

PUMPS WERE RELOCATED AND BOILER FOUNDATIONS POURER


## * SERVICE LETTERS *

## From Cpl. Lynn J. Chandler, Vorth Africa

The been in North Africa for quite some Thand have been over quite a lot of is cuntry. Will have plenty to talk about lase I get back home. The people over On are just about a hundred years be$\Rightarrow$ time. Lots of places they still use the 213 method of piling up unthreshed grain man then run horses over it to thrash out Fo grin kernels. Although I am treated Se over here, will sure be glad when we orit lack to the good old U. S. A.

## From Pvt. Glen Lohrey, <br> Somewhere in North Pacific

Wish to give you my change of address. Dir Family Tree has been coming every Wath although Ive been in this battery ir sereral months and at many different pot in this stormy North Pacific. The ess from P.F.I. and the figures that frowent hard work make us boys from Firc realize that you on the home front ir lacking us to the last lumberjack. I uit tell you where I am but my address Wh you what I am doing. We have mided plenty of White Pine boxes and Ind fellows will send us the stuff we'll pit 'em hell!

## From Cpl. Jean Johnson, Pocatello, Idaho

Bere's a line to let you know that I am cilaive and kicking. The planes we have balook big enough to haul a load of logs. Tley are B-24's and Boeing's B-17. We EIIT quite a large number of both. I am Ell morking on trucks and like it fine. frec clarge of four trucks and two Jeeps always have something to do. Tell bagone hello for me.

## From S.Sgt. Sig. Alsaker, Sr.,

## Somewhere in the Far East

Received the May issue of The Family rev two days ago and it was really swell bee that everything is still going full Les at P.F.I. Of course the news about 6. W. I. \& M. strike was anything but artening and I'm afraid if I said what rolly think about such strikes in war he lie censor would have to cut it out F m letter.

## lie been advanced another grade since

 list wrote to you about three weeks ago. Tis promoted to the rank of Staff Sergeant - Jaly 7th. There really isn't much else in Eline of news that I can tell you right 6. The temperature is still going up Traches unbelievable heights almost for nuy. I'm afraid that Lewiston won't -uhh this. Tell the fellows at home * Pm still waiting for letters from some
## From P.F.C. Carl Holm,

## Somewhere in Atlantic

In glad I stayed in this. It is an exFince that one does not get a chance at I 2 iife time any other way. To see the prople live here and the way they go
about making a living is worth a lot. Have also been in a few air raids and that is very exciting and not so bad as long as the bombs don't come too close. In one raid bombs fell within a hundred and fifty yards of us. The flak from the anti-aircraft guns was raining all over the place. Flak, as you may know, is the fragments from the shells when they burst in the air. Some of the pieces are big enough to put you out of commission if they land on you.

## From P.F.C. Dave Justice, <br> \section*{Somewhere in the Pacific}

Would like to ask a favor of you. I saw a picture in The Family Tree of someone there in the mill making knives of broken saw blades. If I read the article correctly they were to be sent to servicemen. Now this seems to me like a pretty big favor to ask but here it is: I am in a fourteen-man squad and not one of us has a belt knife worth two cents. We all tried to buy knives while we were in the states, but there just were not any to be had. If we could get hold of some knives with blades 10 to 14 inches long-wow! They would sure come in handy and we'd sure use them where they would do the most damage. I told the other boys in the squad I was going to write you and they all agreed that they would be willing to pay for the knives if the cost isn't too high.
(Editor's note: The knives will be mailed as soon as possible. There will be no charge.)

## From T/5 Robert Bedwell, Fort Knox, Kentucky

Things down here are not much like those back in the Clearwater woods. I sure would like to be back there in the woods again. However, this school is one of the finest of its kind that the government kas. It takes up every little and big thing about tanks and when a person gets through it he is capable of doing any job that concerns a tank. The work will help considerably on ordinary "cats" and trucks. So you see it will also be of value to me when 1 get out of the army. Fort Knox is a very nice place except that the heat is oppressive. There is a lot of moisture in the air. We have some good recreation and 1 recently was down to the open air theater to see The Band Wagon and also The Camel Caravan. They certainly put on some grand shows for us.

## From Cpl. Clifford Holstine, <br> Somewhere in England

England is still the same old country and not too bad but not as good as Good Old Idaho. Was very glad to hear that the production of Potlatch Forests, Inc., is so good. Hope you can keep it up for it will take a lot of lumber yet to win this war.

## From Pvt. John W. Crose, Clovis, New Mexica

Our field is a B-24 base and they are really nice ships. My job is refueling the planes and we work a shift of twelve hours. I have been up a couple of times and really

## Need Some Lumber Yarns

We full well realize that many times it would likely be most convenient for P.F.I. men in service to have at their disposal some extra special lumber yarns to contribute to the arguments and bull fests that develop in barracks, and aboard ship.

Many such yarns can be found in the book Holy Old Mackinaw, written by Stewart Holbrook, and we heartily recommend it for your reading and as a source of material for servicemen who wish at times to out-talk and out-brag other participants in a particular bull fest.
P.F.I. men in service who wish a copy of Holy Old Mackinaw can obtain one by writing The Family Tree. The book will be mailed upon receipt of your request. There will be no charge or expense of any sort. The book, which we are certain will provide much enjoyable reading, will be compliments of P.F.I. Please be certain to specifically request it in your letter so that we can clear with the post office.

## Billings Visits Camps

Sandwiched into August's busy days was a round trip of all logging camps, both Potlatch and Clearwater, by General Manager C. L. Billings.

In addition to inspection of P.F.I. timber, time was taken to review and check the availability for war time use of timber from other stands adjoining those of P.F.I.
enjoyed the ride. Must close as I am pretty tired. Have been on K.P. for three days and worked 15 hours per day, so haven't had much sleep.

## From Pvt. Dick Favaro, <br> Notre Dame, Indiana

Well, here I am at Notre Dame! It's hard to believe, but true. My train ride here was something to remember. The car wasn't air conditioned and was packed to the brim. Soot and dirt were flying all over the place, babies were bawling, smoke was as thick as fog and the conductor cranky as hell. However, after we got to Cheyenne I was able to get a Pullman and the rest of the trip was velvet. Notre Dame has the biggest Marine Detachment of all the colleges in the country. We have men from Illinois, Drake, Minnesota, Marquette, Wisconsin, Lowa State, Kansas, Notre Dame itself, and many other colleges. It seems the Marines have plenty of officer material so we boys have to toe the mark. The first physical examination flunked out a lot of fellows and if there is one little thing wrong with you, out you go. We have quite a few athletic greats here including some All-American football players and an All-American basketball player. Notre Dame is strictly football minded, in fact football helped build it and Leahy, the football coach and athletic director, practically runs Notre Dame.

The Breakfast Creek road has been extended a mile and a half beyond the divide for future logging and the crew is still pushing it farther.

## Camp 52, Casey Creek

The steel gang is here now laying steel for spurs that will be used during the coming winter.
The construction men are busy getting roads in, and things are going so well that Steve Cooligan, camp boss, is talking about taking a trip to town for a few days.
There was enough excitement caused by a fire here to do us for the rest of the season. The fire started in the green timber just across the road from the slashings. It smoked-up in good fashion and the telephone was busy for a time. Camps 51 and 55 were all set to come up if needed but with great good luck a dozen of our men were able to handle it with about an hour's work.

## Camp 14, Beaver Creek

As with the rest of the camps, we are short of men. We especially needed them this year as this is a truck camp and will close after the beginning of the fall rains and we needed all the production we could get during good weather. There has been an average of 150 men here, but it has been hard to hold the men as we are the farthest camp out and have the steepest ground to work.

## Camp 51, Casey Creek

We are finishing up at Camp 51 logging and putting in improvements on the Camp 55 works. When this site is finished we will have landings and roads built to start in on the new job.

During the summer months we have had a fine crew of girl flunkies and we hate to see them leave now that school is starting. We are still serving a hot dirner at noon in the woods. Since the day the roads became dry we have been able to haul the food out in a truck instead of using the speeder and by so doing have been able to select a more centrally located lunch ground.


## DLANT NEWS

## Potlatch

To the end that Lost Time on the machines in the planer might be accurately traced and the causes determined, and whenever possible, the trouble eliminated, the Potlatch unit some time ago installed a recording device. The equipment, manufactured by the Esterline Angus Company of Indianapolis, bears the name "The Meter with a Record." Around the plant it has been dubbed "The Electric Eyc."
A beam of light from a reflector stationed on the floor is adjusted so as to strike a photo electric cell located above the grading table, which means that as the boards travel along the table, they cut this diagonal beam of light and their shadow deenergizes the photo electric cell which controls magnetic pens, thus producing a record on the chart which shows the regularity with which boards are passing along the table. The record shows when the machine stops with boards on the table and when it stops without boards. Each pen tralvels a $1 / 2$ inch space producing a zig-zag line when boards are passing. With wide boards, the spacing is close together. With narrower boards, the pen jumps from one width to another and cuts the beam according to the width of the board. When no boards are passing through the beam, a straight line is registered on the chart on the side opposite the space where the zig-zag line registered when boards were passing through. The chart on which this record is made is marked off in minutes and hours, and thus a record of the exact performance of the machines is available at all times.
Each grader is supplied with a card on which he records periods of lost time, together with the causes, on the machine where he works. A set of symbols are used to indicate the reason for down-time. Thus, a double check is made, and it is possible to correct many of the conditions which have resulted in lost time.
The graders use such symbols as J- to indicate Jointing, L- no Lumber, C- no carrier, $\mathrm{B}-$ no bunks, P - changing patterns, E- electric trouble, etc.

## Clearwater

Our first aid room has been remodeled to a degree that almost makes injury and sickness worthwhile. It is now a very attractive and efficient looking place.
Marriages among employees at Clearwater during the month included Helen Hendrickson and Clifford Greer both of the sawmill, Faith Sorenson of the planing mill and Hugo Erickson from the loading dock.
First aid man at nights is Van Ogden, now working in the employment office.
Our second crop of hay totaled 625 bales, all of it grade 1, positively.
Another man from Clearwater has been listed among the missing by the war de-partment-Lt. Allen Knepper, air corps, formerly employed at the Pres-tologs storage.

The age of discretion arrives when you are too young to die but too old to have any fun.

- lave been no bears since that day. Erot it or not, we have had a good supply Firtit amp all summer. The flunkeys Dit to cool their soft drinks in a snow 1 tring the summer months, and ocis ily in Sunday afternoon you could inst a workman strolling to the drift ithe hack to the bunkhouse.


## Camp 54, Washington Creek

Mman Phil Peterson is pushing right If with the grade down Washington Ef ind some 4,000 feet of steel has been -xil the road ballasted for a like disIns 10 where Ernie Master's crew and os aiver are busy getting out the piling Whinlers for the first bridge. The steel -1 Bat be laid for another 600 feet to the 1.1 bridge, and when that is completed 5 fom pist the new campsite which has 5 tif leen partially cleared.
Tiser Marker Royce Cox was recently tirder when struck in the eye by a flying 2- We understand he was taken to the Fal at Lewiston but do not know just Wratios the cye injury will prove. F porpe of course wishes him the best lib. Floyd Nave of Clarkston has asThe duties of clerk at Camp 54 and Frill act as assistant to Chris WeisFot at Camp 29. Landings are being 2 aing the new line and logging will $s$ ke mderway. We have pretty much Etie old crew with some new arrivals -5 flunkies Maxine McGee and Ethel \% of Lewiston. Ernest Peterson, who fol an eye injury July 31, is out of the al and is reported convalescing at nition

## Camp X, Robinson Creek

whey Proffitt is hauling the right-ofhos from the Burma Road. There Pro trucks and one jammer on the job.
If the logs have been decked in the anid the rest were flumed into the There is also a brush crew at camp the direction of Gerrit Parleviet.

## Cmp 55, Casey Creek Spur

This Master and his crew have comthe long trestle across Alder Creek Whre moved over to Camp 54 on WashTre Creek. Preparations at the new Whe are well underway and we will be Et move our camp as soon as the steel F) completes the line to the campsite. Er rosent location has been very handy - 5 train crews and the speeder drivers there an opportunity to stop in at meal

Teite looking for a log roller to comR vith our youngster, Al Upton, who is Histies but can still make a $\log$ turn lluty fast pace. Spectators have stopped id matched A1 but to date no one has It villing to offer him any competition.

## Camp 27, Breakfast Creek

Itr truck haul is working out very well. thats are in good shape and there are wir plenty of logs ahead of the loading IIr at the landing where the cars are Thet Thiree generals, a shovel and six ${ }^{2}$ I Ire in operation except when breaktrai and shortage of manpower creep up tif time.

The Breakfast Creek road has been extended a mile and a half beyond the divide for future logging and the crew is still pushing it farther.

## Camp 52, Casey Creek

The steel gang is here now laying steel for spurs that will be used during the coming winter.
The construction men are busy getting roads in, and things are going so well that Steve Cooligan, camp boss, is talking about taking a trip to town for a few days.

There was enough excitement caused by a fire here to do us for the rest of the season. The fire started in the green timber just across the road from the slashings. It smoked-up in good fashion and the telephone was busy for a time. Camps 51 and 55 were all set to come up if needed but with great good luck a dozen of our men were able to handle it with about an hour's work.

## Camp 14, Beaver Creek

As with the rest of the camps, we are short of men. We especially needed them this year as this is a truck camp and will close after the beginning of the fall rains and we needed all the production we could get during good weather. There has been an average of 150 men here, but it has been hard to hold the men as we are the farthest camp out and have the steepest ground to work.

## Camp 51, Casey Creek

We are finishing up at Camp 51 logging and putting in improvements on the Camp 55 works. When this site is finished we will have landings and roads built to start in on the new job,

During the summer months we have had a fine crew of girl flunkies and we hate to see them leave now that school is starting. We are still serving a hot dinner at noon in the woods. Since the day the roads became dry we have been able to haul the food out in a truck instead of using the speeder and by so doing have been able to select a more centrally located lunch ground.


FOR 5 MEN IS CONTAINED IN A BOX THE SIZE OF AN UNABRIDGED DICTIONARY THE PACKAGE CAN BE TOSSED WITHOUT A PARACHITE FROM AN AIRPLANE.

## DLANT NEWS

## Potlatch

To the end that Lost Time on the machines in the planer might be accurately traced and the causes determined, and whenever possible, the trouble eliminated, the Potlatch unit some time ago installed a recording device. The equipment, manufactured by the Esterline Angus Company of Indianapolis, bears the name "The Meter with a Record." Around the plant it has been dubbed "The Electric Eye."
A beam of light from a reflector stationed on the floor is adjusted so as to strike a photo electric cell located above the grading table, which means that as the boards travel along the table, they cut this diagonal beam of light and their shadow deenergizes the photo electric cell which controls magnetic pens, thus producing a record on the chart which shows the regularity with which boards are passing along the table. The record shows when the machine stops with boards on the table and when it stops without boards. Each pen tralvels a y/2 inch space producing a zig-zag line when boards are passing. With wide boards, the spacing is close together. With narrower boards, the pen jumps from one width to another and cuts the beam according to the width of the board. When no boards are passing through the beam, a straight line is registered on the chart on the side opposite the space where the zig-zag line registered when boards were passing through. The chart on which this record is made is marked off in minutes and hours, and thus a record of the exact performance of the machines is available at all times.
Each grader is supplied with a card on which he records periods of lost time, together with the causes, on the machine where he works. A set of symbols are used to indicate the reason for down-time. Thus, a double check is made, and it is possible to correct many of the conditions which have resulted in lost time.
The graders use such symbols as J- to indicate Jointing, L- no Lumber, C- no carrier, $\mathrm{B}-$ no bunks, P - changing patterns, E- electric trouble, etc.

## Clearwater

Our first aid room has been remodeled to a degree that almost makes injury and sickness worthwhile. It is now a very attractive and efficient looking place.
Marriages among employees at Clearwater during the month included Helen Hendrickson and Clifford Greer both of the sawmill, Faith Sorenson of the planing mill and Hugo Erickson from the loading dock.
First aid man at nights is Van Ogden, now working in the employment office.
Our second crop of hay totaled 625 bales, all of it grade 1 , positively.
Another man from Clearwater has been listed among the missing by the war de-partment-Lt. Allen Knepper, air corps, formerly employed at the Pres-tologs storage.

The age of discretion arrives when you are too young to die but too old to have any fun.


Top left-Taking scenes for the Boy Scout film, Scouting in the Forests . . . refor helped provide light. Above-The cameramen wanted to catch a tree as it fell, and k ingly asked that one be felled alongside the road where light conditions were such : permit good filming. To do so required wedging, as the tree in question leaned slighty reverse direction. When it finally toppled over, the big White Pine came to rest, not almer the road as per schedule, but partially in the road. Branches of the tree narrowly a two of the cameramen who emerged white faced from the cloud of dust visible in the Quipped one of them, "We'll have to do that scene over again, boys. Haul the tree bud but don't drop it so close to the road next time." It was what U. S. airmen call a "nerry
P.F.I. visitors during the month included Sam R. Broadbent of the U. S. Bureau of the Budget and Harris Collingwood, forester for the National Lumber Manufacturer's Association. Following a two-day inspection of P.F.I. woods operations and the Clearwater mill both visitors paid high praise to the selective logging practices observed by P.F.I. and to the company's carefully laid plans for the future.


## From the Past

At Headquarters, Idaho, J. P. Weyerhaeuser was presented with old umbrella when there during ust with Mrs. Weyerhaeuser, daughter and Mr. and Mrs. ]a The umbrella, which had hung one of the warehouse doors for 17 ber of years, bore a simple tag 1 ing, "J. P. Weyerhaeuser, Taz Washington, 1924." It was the ${ }^{\text {P }}$ erty of Mr. Weyerhaeuser's father apparently marked the occasion d last visit to Headquarters several? back. It had been in the warehoe long that no one remembered deff when it was left there. The umb has been added to the collection items, each of historical vale P.F.I, that can be found in thet of General Manager C. L. Billity

There is a legend in the army to the that money can be lost in more करा won.

Poor little handkerchief, don't you cry, You'll be a bathing suit, bye and bye.


[^0]:    Editor's note: The rumor that Superintendents Frisch and Troy created the book may or may not be true.

